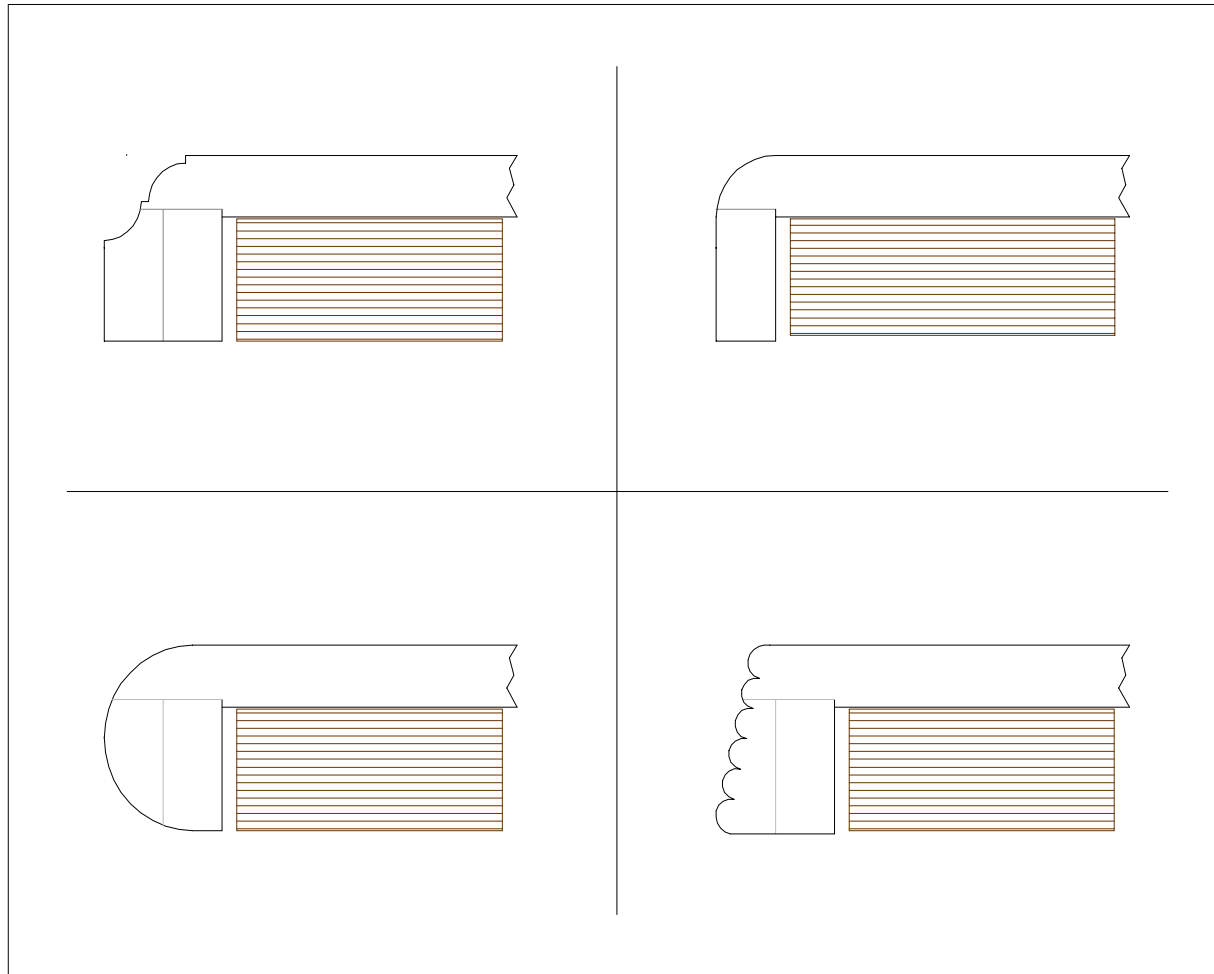


# Wilsonart® Solid Surface Popular 1-1/2" Profile Options



Router bit manufacturers contact information:  
Fred Velepec Co. Inc.....(800) 365-6636  
Amana Tool®.....(800) 445-0077

# 1-1/2" Profile Shapes Index



PG. 3



PG. 4



PG. 5



PG. 6



PG. 7



PG. 8



PG. 9



PG. 10



PG. 11



PG. 12



PG. 13



PG. 14



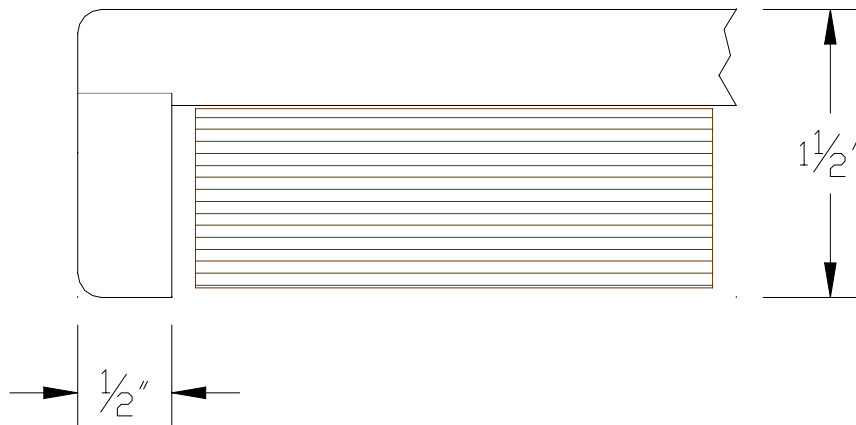


1/8" Round Over

Manufacturer Router Bit Part #

Velepec.....22-315

Amana.....57147



1/8" Top & Bottom Round Over

Manufacturer Router Bit Part #


Velepec.....22-315

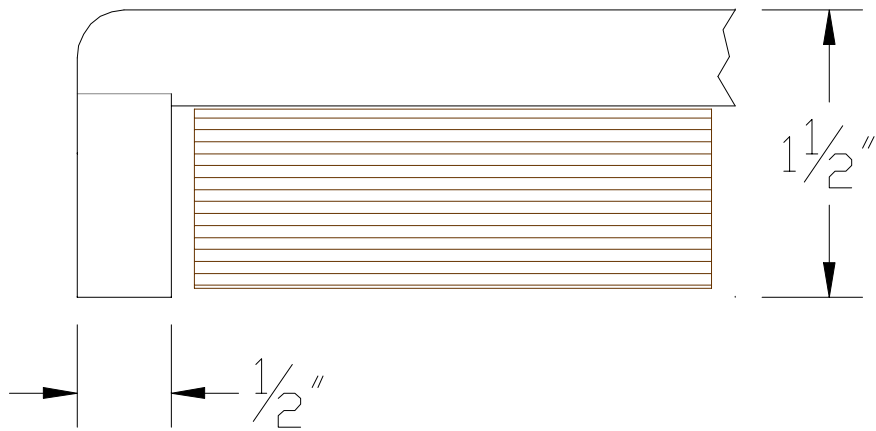
Amana.....57147

Note:

1. Dimensions listed may vary depending on desired edge thickness and selected profile.
2. Contact your local Wilsonart representative or fabricator for detailed information.

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 Wilsonart® Solid Surface			Title:
Description:		Gibraltar Solid Surface	Edge Profile
edge profile cross section			
Dwg. By:	Date Dwg:	Scale:	Dwg #
RWM	9-04-02	NTS	1/8" Roundover

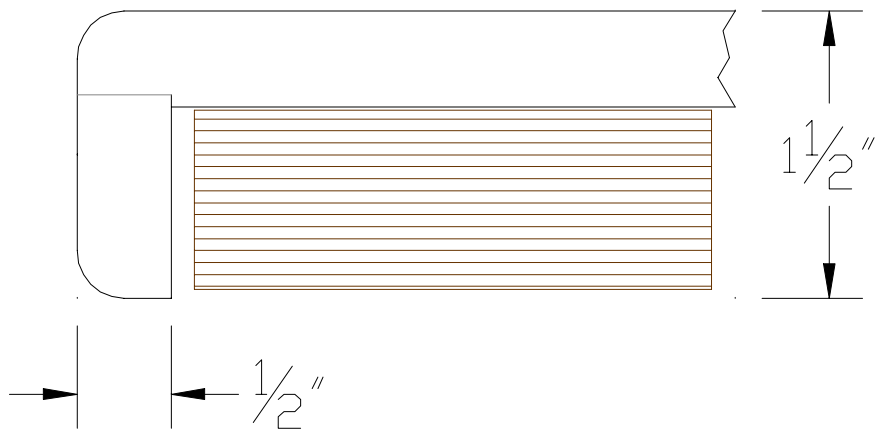


1/4" Round Over

Manufacturer Router Bit Part #

Velepec.....22-340

Amana.....57149



1/4" Top & Bottom Round Over

Manufacturer Router Bit Part #


Velepec.....22-340

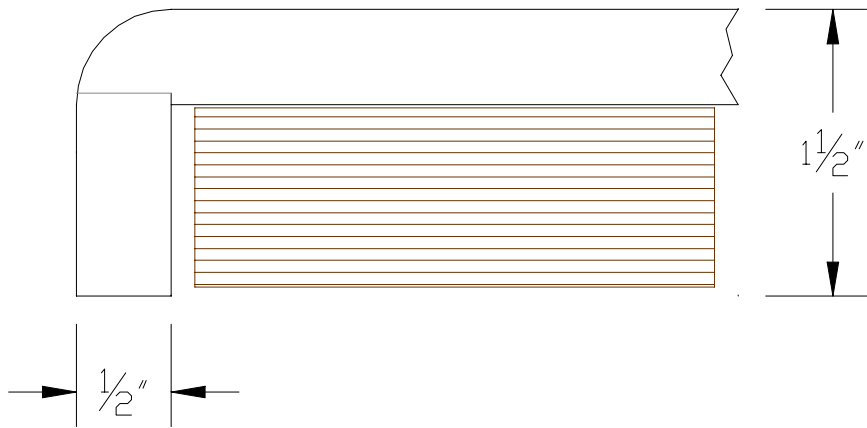
Amana.....57149

Note:

1. Dimensions listed may vary depending on desired edge thickness and selected profile.
2. Contact your local Wilsonart representative or fabricator for detailed information.

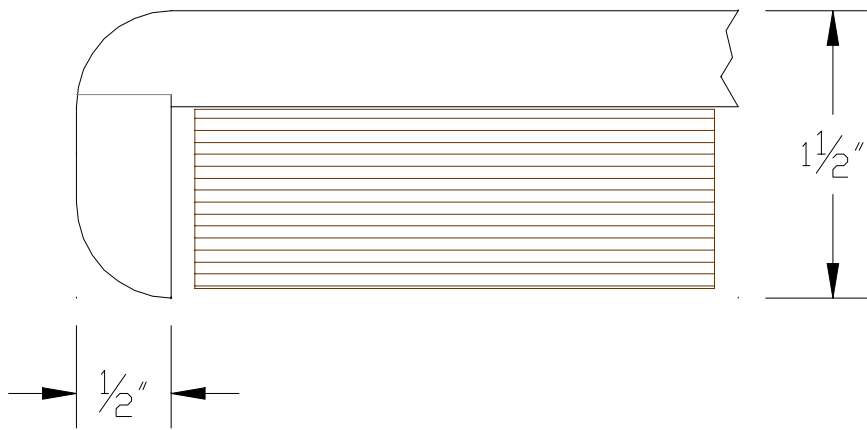
Copywrite ©Wilsonart International 2002

 Wilsonart® Solid Surface			Title: Edge Profile
Description: Gibraltar Solid Surface			
edge profile cross section			
Dwg. By: RWM	Date Dwg: 9-04-02	Scale: NTS	Dwg # 1/4" Roundover



**1/2" Round Over**

Manufacturer	Router Bit Part #
Velepec.....	22-370
Amana.....	57139




**1/2" Top & Bottom Round Over**

Manufacturer	Router Bit Part #
Velepec.....	22-370
Amana.....	57139

**Note:**

1. Dimensions listed may vary depending on desired edge thickness and selected profile.
2. Contact your local Wilsonart representative or fabricator for detailed information.

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 <b>Wilsonart® Solid Surface</b>			Title: <b>Edge Profile</b>
Description: Gibraltar Solid Surface			
edge profile cross section			
Dwg. By: RWM	Date Dwg: 9-04-02	Scale: NTS	Dwg # <b>1/2" Roundover</b>

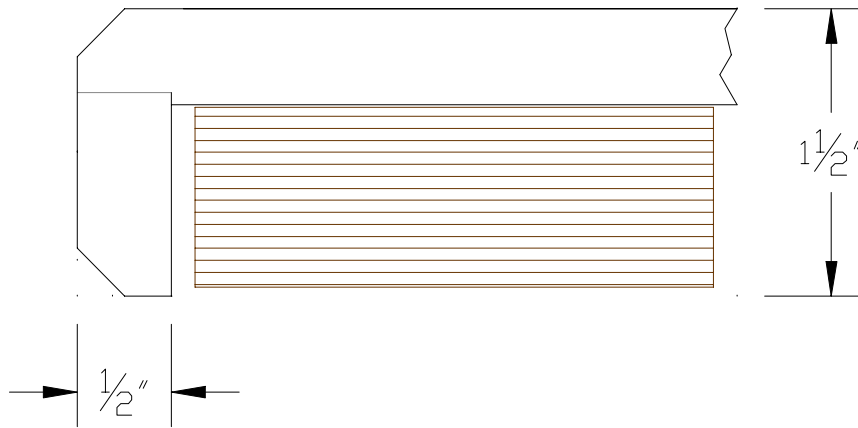


1/4" Top Bevel

Manufacturer Router Bit Part #

Velepec.....16-310

Amana.....49407



1/4" Top & Bottom Bevel

Manufacturer Router Bit Part #


Velepec.....16-310

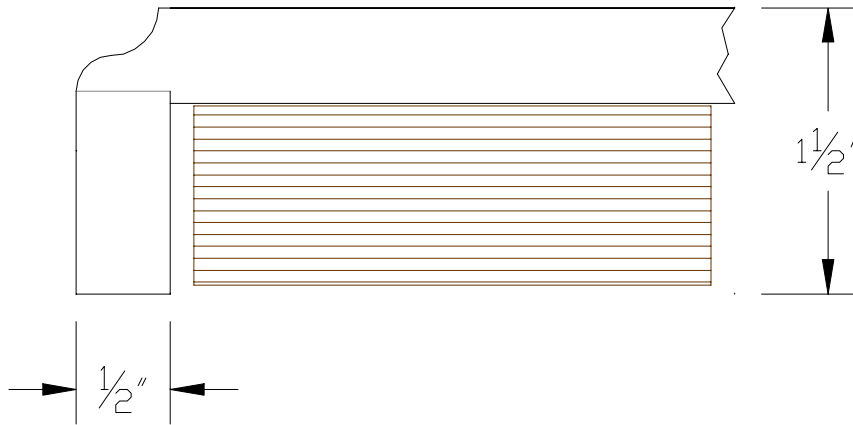
Amana.....49407

**Note:**

1. Dimensions listed may vary depending on desired edge thickness and selected profile.
2. Contact your local Wilsonart representative or fabricator for detailed information.

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 Wilsonart® Solid Surface			Title: <b>Edge Profile</b>
Description: Gibraltar Solid Surface			
edge profile cross section			
Dwg. By:	Date Dwg:	Scale:	Dwg #
RWM	9-04-02	NTS	1/4" Bevel

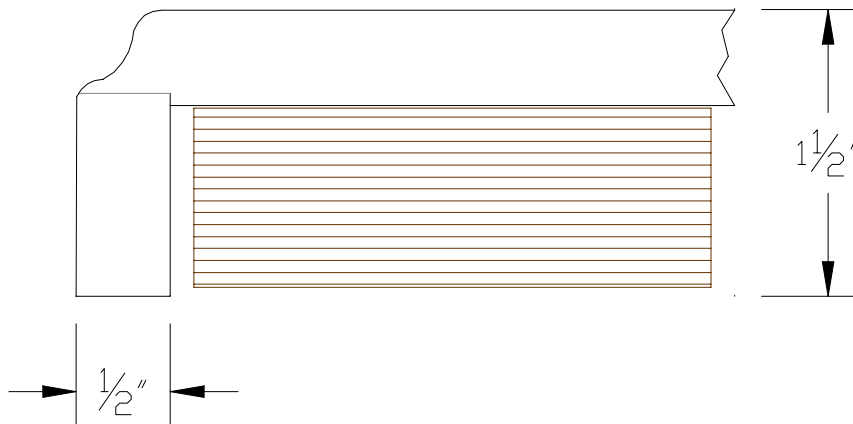


Ogee

Manufacturer Router Bit Part #

Velepec.....22-410

Amana.....54126



Wavy Edge

Manufacturer Router Bit Part #


Velepec.....

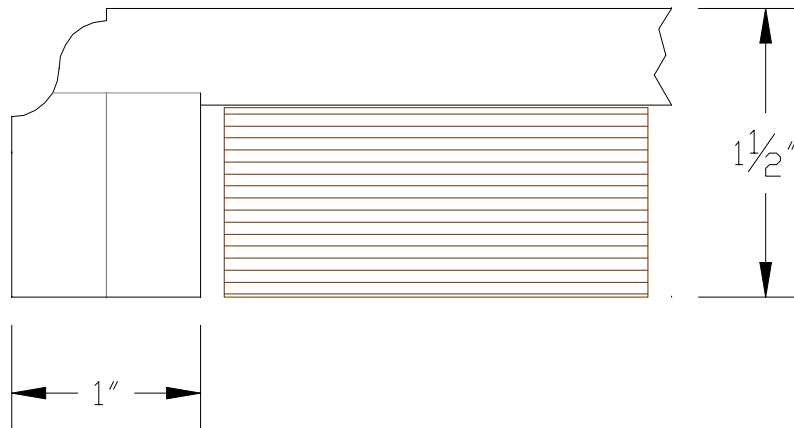
Amana.....54182

Note:

1. Dimensions listed may vary depending on desired edge thickness and selected profile.
2. Contact your local Wilsonart representative or fabricator for detailed information.

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 Wilsonart® Solid Surface			Title: Edge Profile
Description: Gibraltar Solid Surface			
edge profile cross section			
Dwg. By: RWM	Date Dwg: 9-04-02	Scale: NTS	Dwg # Standard Ogee

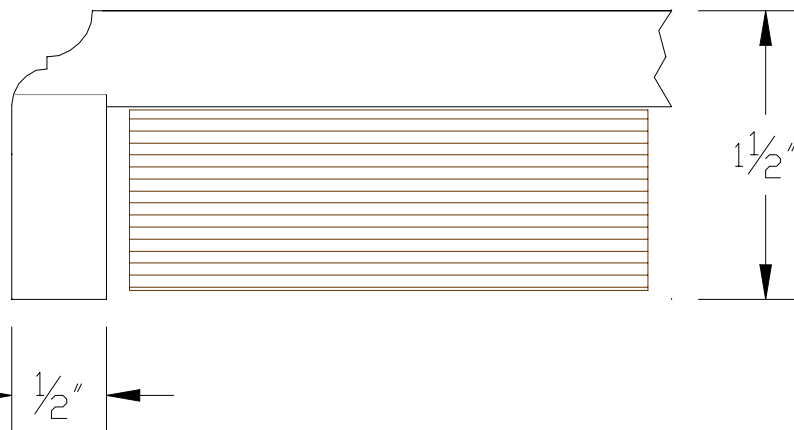


### Roman Ogee

Manufacturer Router Bit Part #

Velepec.....23-610

Amana.....54114



### Classical Roman Ogee

Manufacturer Router Bit Part #


Velepec.....22-510

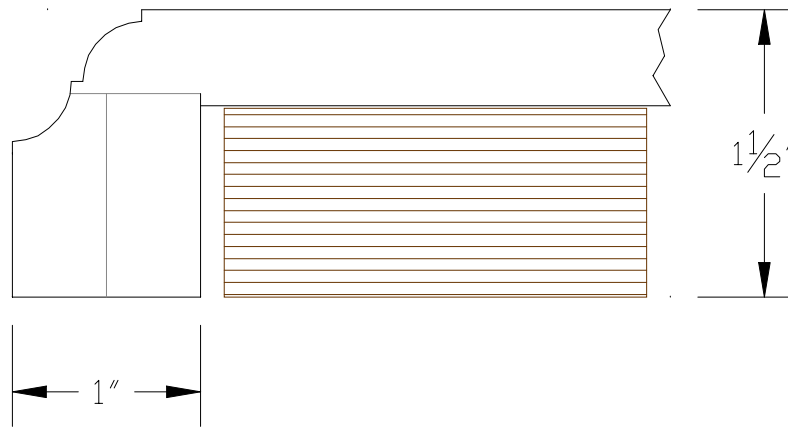
Amana.....54130

**Note:**

1. Dimensions listed may vary depending on desired edge thickness and selected profile.
2. Contact your local Wilsonart representative or fabricator for detailed information.

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 Wilsonart® Solid Surface			Title: <b>Edge Profile</b>	
Description: Gibraltar Solid Surface				
edge profile cross section				
Dwg. By:	Date Dwg:	Scale:	Dwg #	
RWM	9-04-02	NTS	<b>Ogee Options</b>	



Cove

Manufacturer Router Bit Part #


Velepec.....24-125

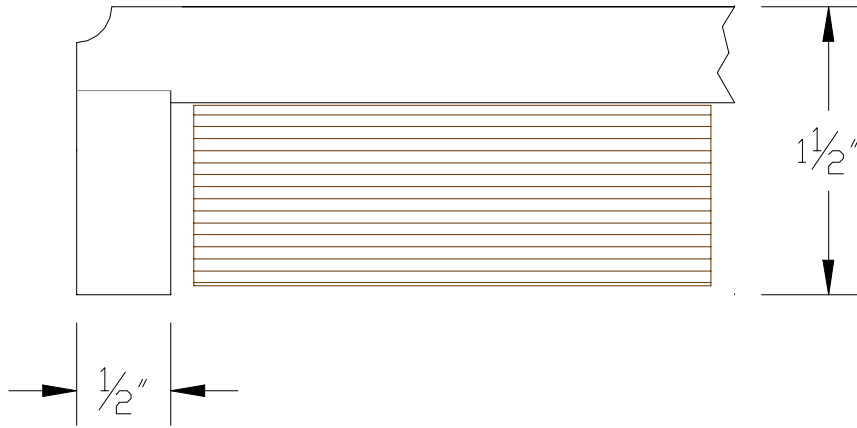
Amana.....49102

Note:

1. Dimensions listed may vary depending on desired edge thickness and selected profile.
2. Contact your local Wilsonart representative or fabricator for detailed information.

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 Wilsonart® Solid Surface			Title:
Description: Gibraltar Solid Surface		<b>Edge Profile</b>	
edge profile cross section			
Dwg. By: RWM	Date Dwg: 9-04-02	Scale: NTS	Dwg # <b>Classical Ogee</b>



Cove

Manufacturer Router Bit Part #

Velepec.....24-125

Amana.....49102



Cove Top & Bottom

Manufacturer Router Bit Part #


Velepec.....24-125

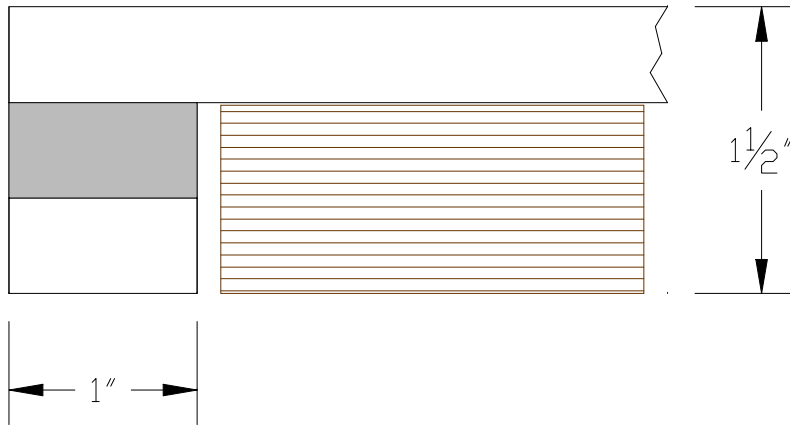
Amana.....49102

Note:

1. Dimensions listed may vary depending on desired edge thickness and selected profile.
2. Contact your local Wilsonart representative or fabricator for detailed information.

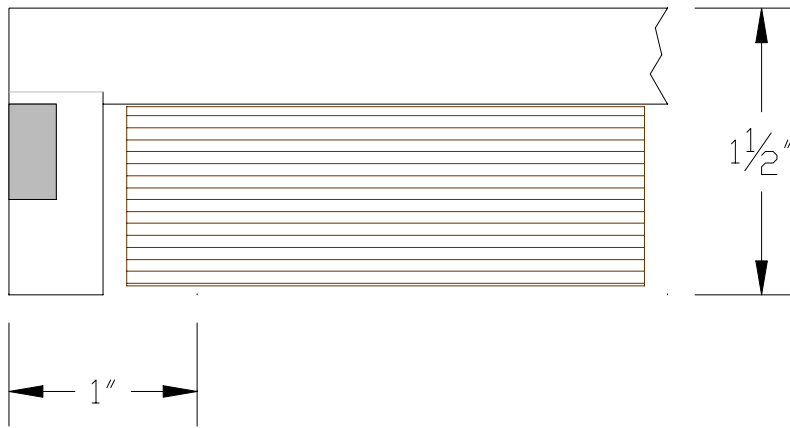
Copywrite © Wilsonart International 2002

 Wilsonart® Solid Surface			Title: Edge Profile
Description: Gibraltar Solid Surface			
edge profile cross section			
Dwg. By: RWM	Date Dwg: 9-04-02	Scale: NTS	Dwg # Cove Options



### Inlay

Profile can be selected from most Standard Profile Options




### Inlay

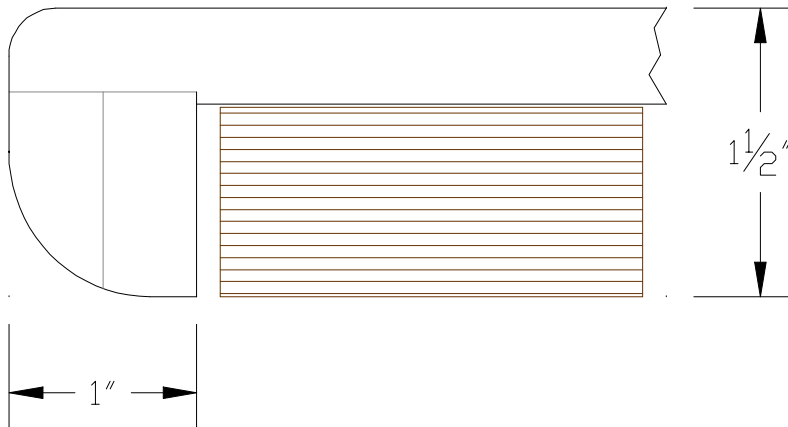
Profile can be selected from most Standard Profile Options

#### Note:

1. Dimensions listed may vary depending on desired edge thickness and selected profile.
2. Contact your local Wilsonart representative or fabricator for detailed information.

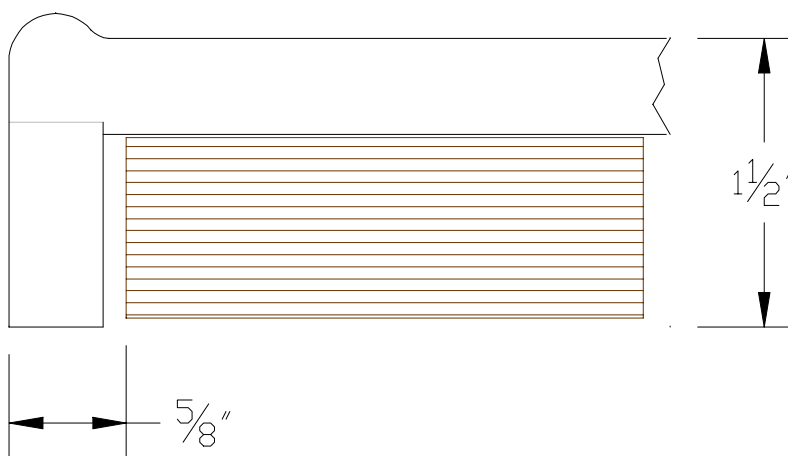
Copywrite © Wilsonart International 2002

 Wilsonart® Solid Surface			Title: <b>Edge Profile</b>	
Description: Gibraltar Solid Surface				
edge profile cross section				
Dwg. By:	Date Dwg:	Scale:	Dwg #	
RWM	9-04-02	NTS	<b>Inlays</b>	



### Roundunder

Manufacturer	Router Bit Part #
Velepec.....	22-340 (top)
Amana.....	57149 (top)
Velepec.....	30-374 (bottom)
Amana.....	57138 (bottom)



### No-drip Edge

Manufacturer	Router Bit Part #
Velepec.....	12-340
Amana.....	57118


### Alternative Bits

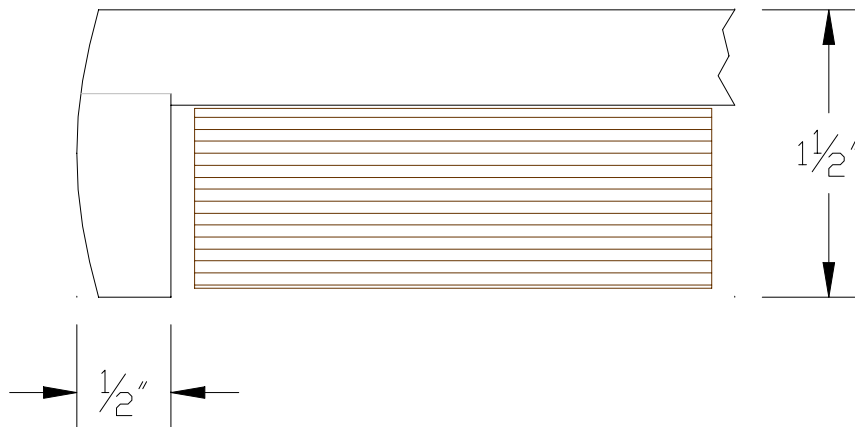
Velepec....	30-115 & 30-352
Amana.....	57152 & 57148

#### Note:

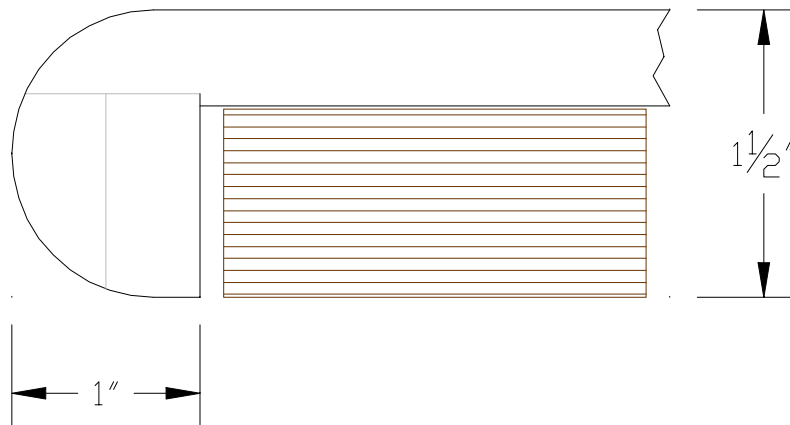
1. Dimensions listed may vary depending on desired edge thickness and selected profile.
2. Contact your local Wilsonart representative or fabricator for detailed information.

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 Wilsonart® Solid Surface			Title: <b>Edge Profile</b>
Description: Gibraltar Solid Surface			
edge profile cross section			
Dwg. By:	Date Dwg:	Scale:	Dwg #
RWM	9-04-02	NTS	<b>Roundunder</b>



**Thumbnail**  
 Manufacturer Router Bit Part #  
 Velepec.....Glendale #135




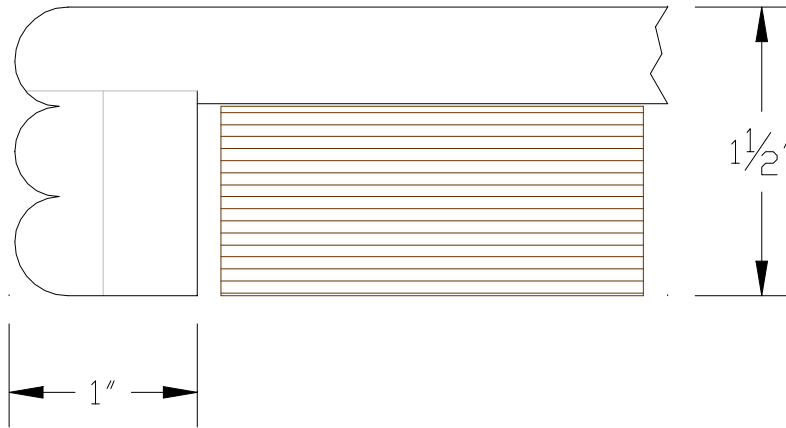
**Bullnose**  
 Manufacturer Router Bit Part #  
 Velepec.....30-380 (top)  
 Amana.....57140 (top)  
 Velepec.....30-361 (bottom)  
 Amana.....57141 (bottom)

**Note:**

1. Dimensions listed may vary depending on desired edge thickness and selected profile.
2. Contact your local Wilsonart representative or fabricator for detailed information.

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 Wilsonart® Solid Surface			Title: <b>Edge Profile</b>
Description: Gibraltar Solid Surface			
edge profile cross section			
Dwg. By: RWM	Date Dwg: 9-04-02	Scale: NTS	Dwg # <b>Bullnose</b>

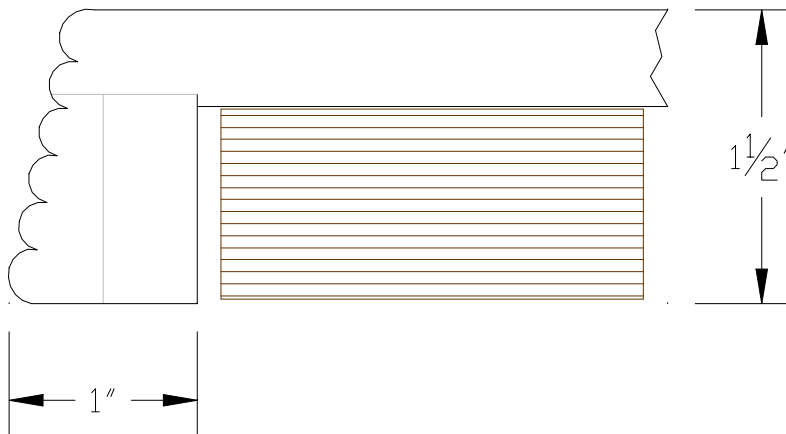


### Olympia

Manufacturer Router Bit Part #

Velepec.....Olympia #110

Amana.....57202



### Tappered Reed


Manufacturer Router Bit Part #

Amana.....57240

**Note:**

1. Dimensions listed may vary depending on desired edge thickness and selected profile.
2. Contact your local Wilsonart representative or fabricator for detailed information.

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 Wilsonart® Solid Surface		Title: <b>Edge Profile</b>	
Description: Gibraltar Solid Surface			
edge profile cross section			
Dwg. By:	Date Dwg:	Scale:	Dwg #
RWM	9-04-02	NTS	<b>Designer Edges</b>