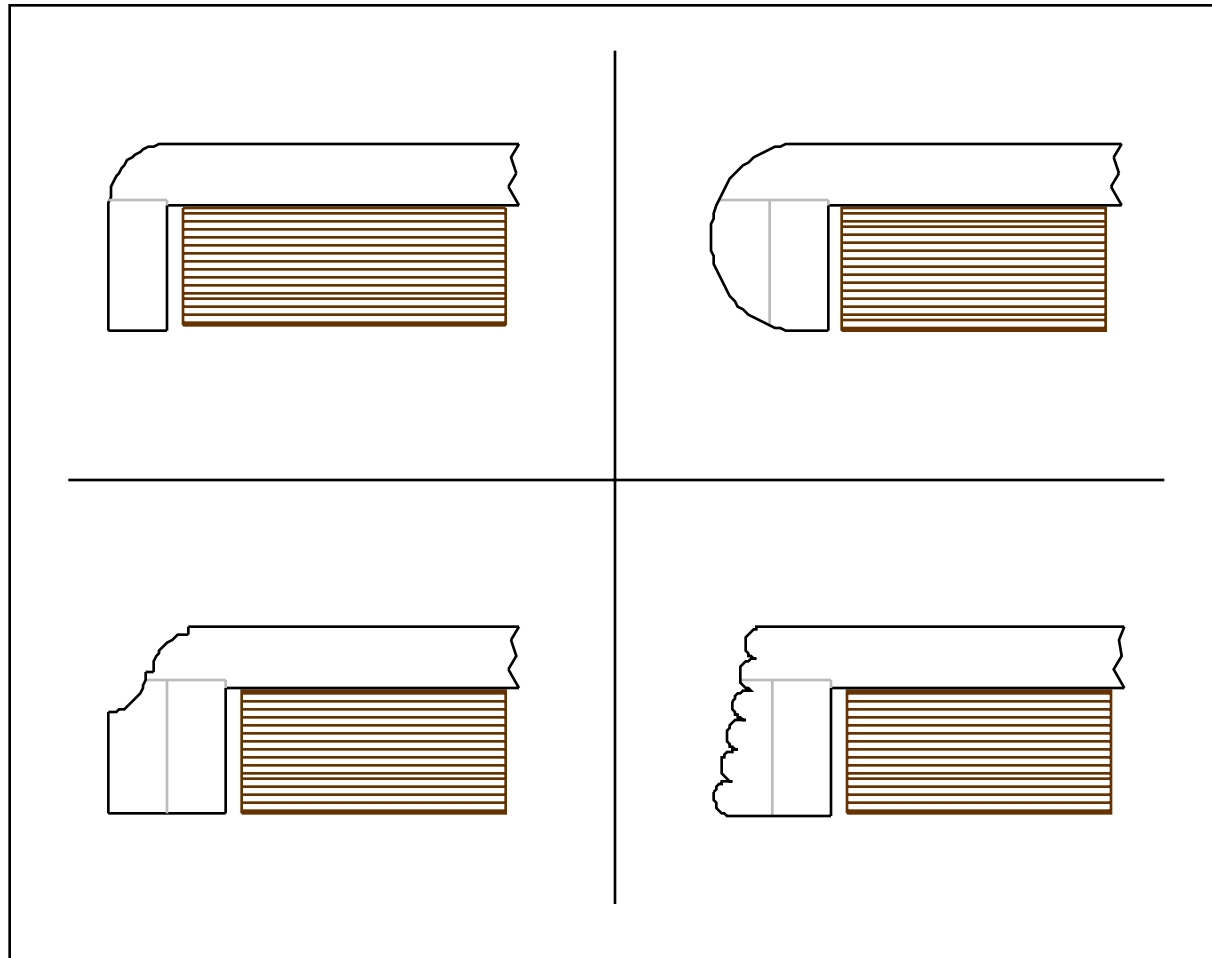
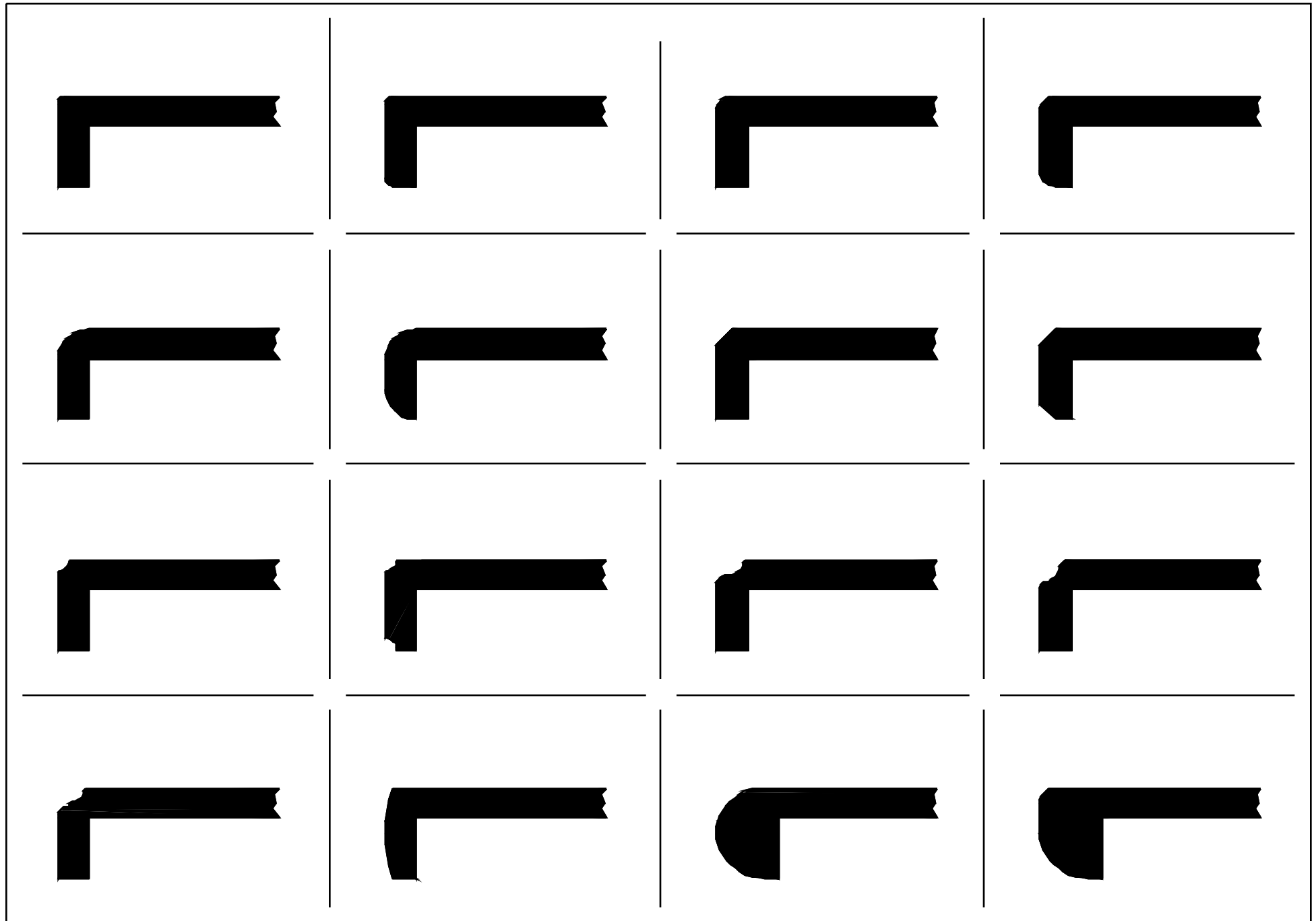


# Wilsonart® Solid Surface Popular 1-1/2" Profile Options

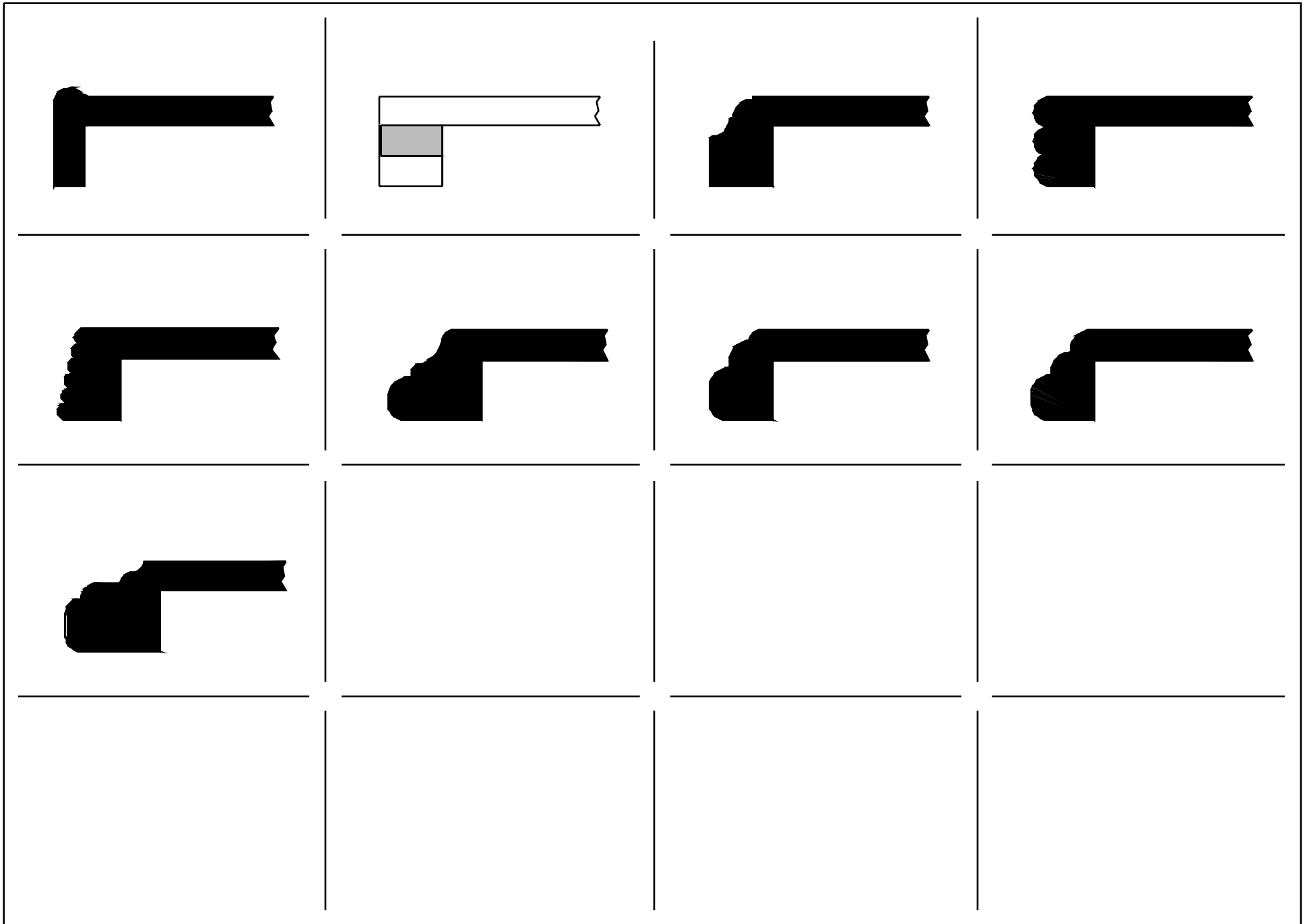


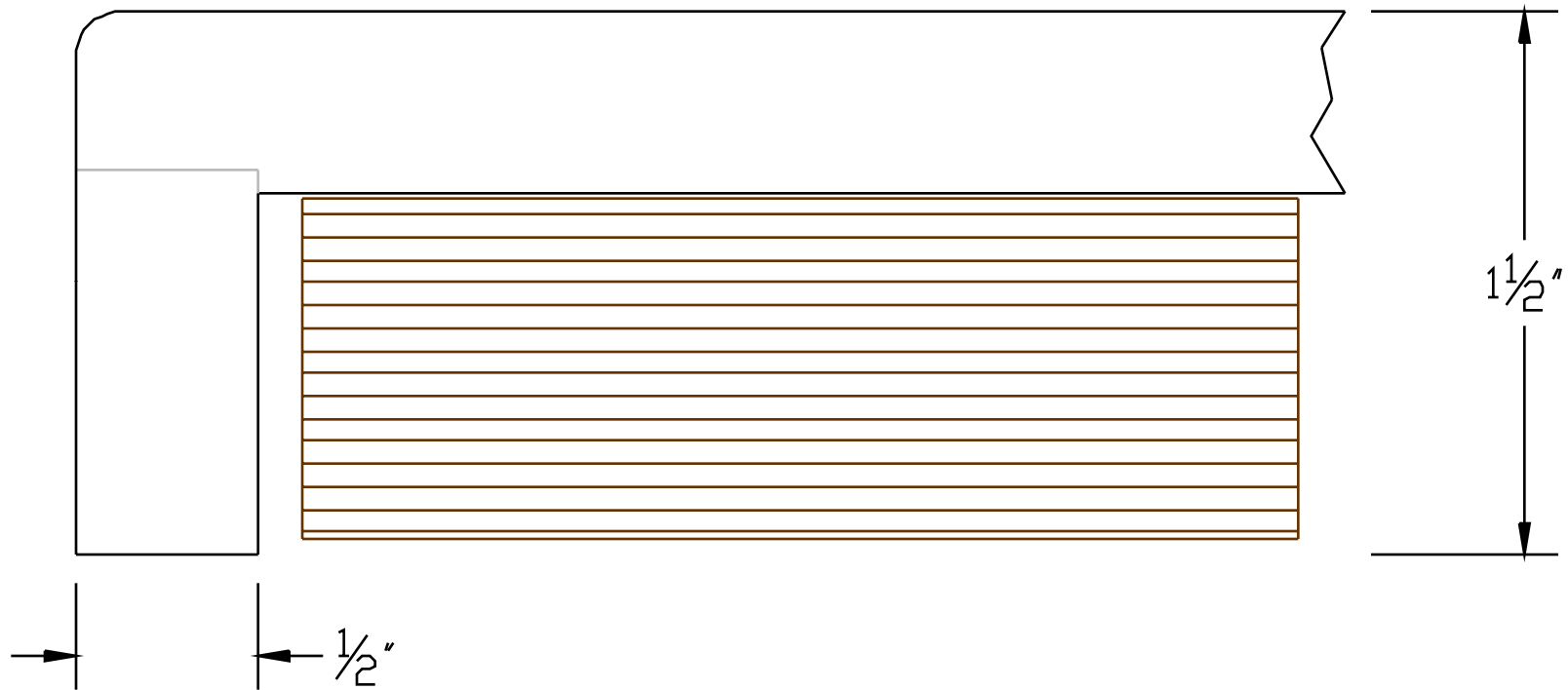
Router bit manufacturers contact information:  
Fred Velepec Co. Inc.....(800) 365-6636  
Amana Tool®.....(800) 445-0077

# 1-1/2" Profile Shapes Index



# 1-1/2" Profile Shapes Index





1/8" Round Over

Manufacturer Router Bit Part #

Velepec.....22-315

Amana.....57147

Note:

- \* Dimensions listed may vary depending on desired edge thickness and selected profile.
- \* Contact your local Wilsonart representative or fabricator for detailed information.

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Wilsonart International Inc.  
2400 Wilson Place  
P. O. Box 8110  
Temple, TX 76788-8110

ACAD FILE: 1-1/2" Edge Profile Options.dwg

DEPT: Solid Surface

DR. RWM

CKD:

APPR.

SHEET TITLE

Gibraltar Solid Surface

1/8" Round Over

Cross Section

SCALE

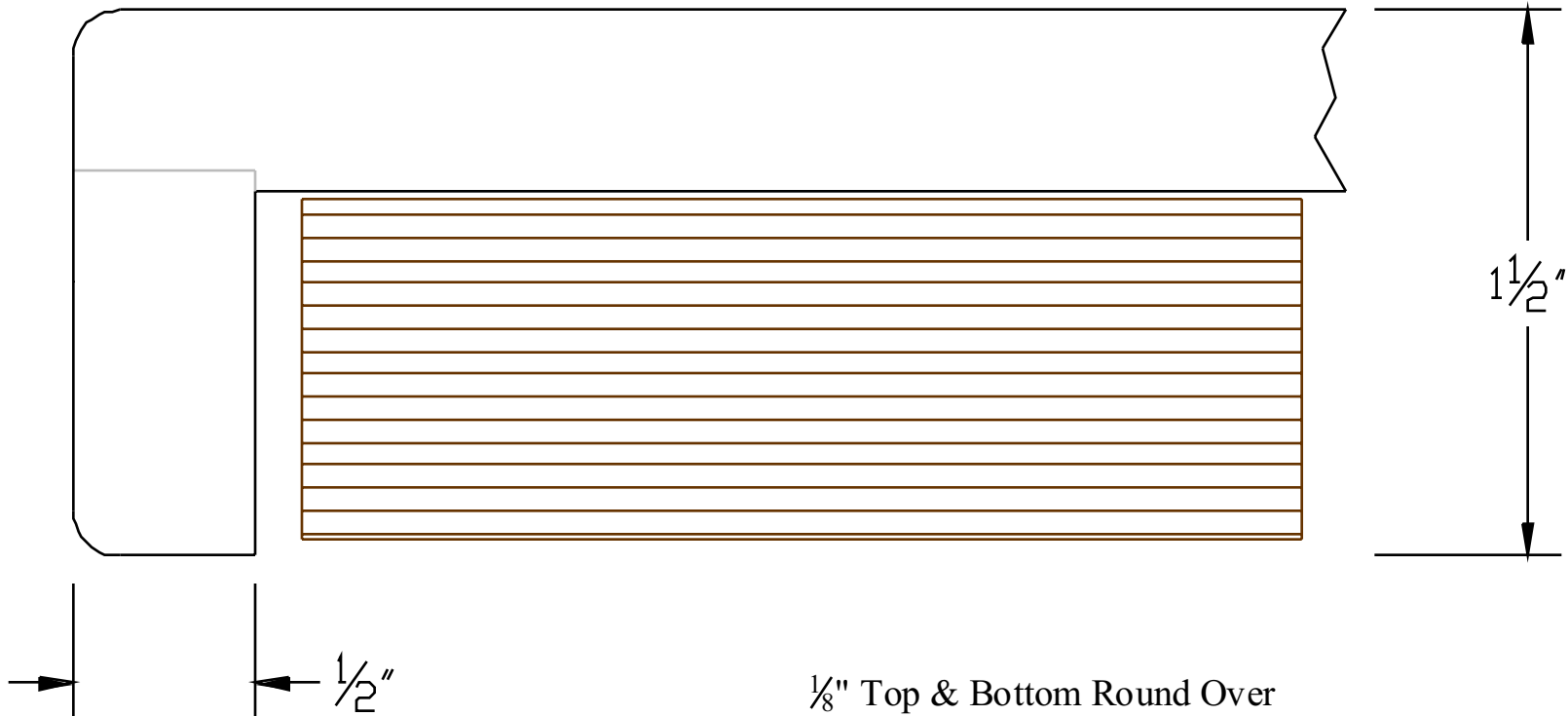
None

DATE:

03/09/04

DRAWING NO:

EPO-001



1/8" Top & Bottom Round Over

Manufacturer Router Bit Part #

Velepec.....22-315

Amana.....57147

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Note:  
 Dimensions listed may vary depending on desired edge thickness and selected profile.  
 Contact your local Wilsonart representative or fabricator for detailed information.

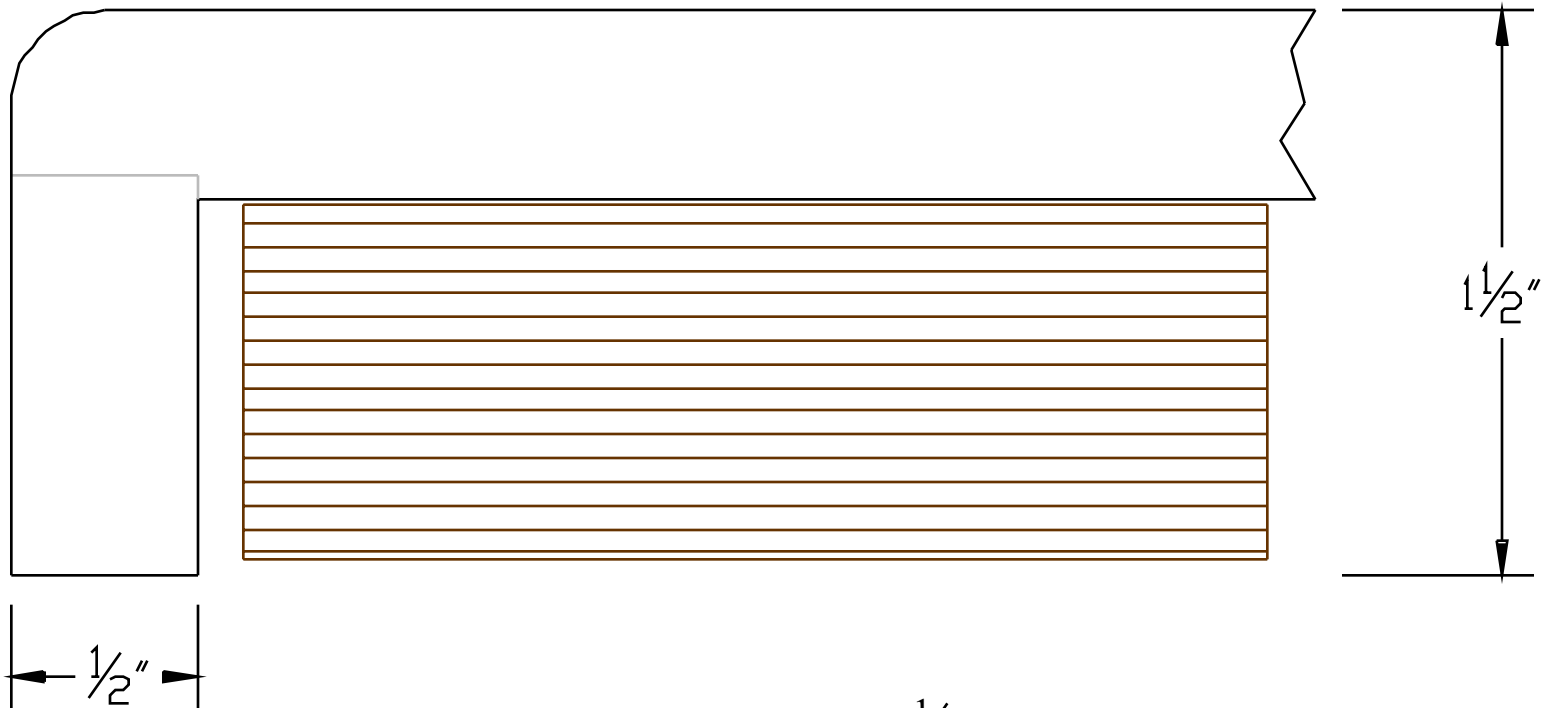
 **Wilsonart® Solid Surface**

Wilsonart International Inc.  
 2400 Wilson Place  
 P. O. Box 6110  
 Temple, TX 76788-0110

ACAD FILE 1-1/2" Edge Profile Opening
DEPT. Solid Surface
DR: RWN
CKD:
APPR:

SHEET TITLE: Gibraltar Solid Surface 1/8" Top & Bottom Round Over Cross Section
--

SCALE: None
DATE: 03/09/04
DRAWING NO: EPO-002



1/4" Round Over

Manufacturer Router Bit Part #

Velepec.....22-340

Amana.....57149

Note:  
 Dimensions listed may vary depending on desired edge thickness and selected profile.  
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 Temple, TX 76788-6110

KAD FILE: 1-1/2" Edge Profile 02/04/04

DEPT: Solid Surface

DR: RWM

CKD:

APPR:

SHEET TITLE:

Gibraltar Solid Surface  
 1/4" Round Over  
 Cross Section

SCALE

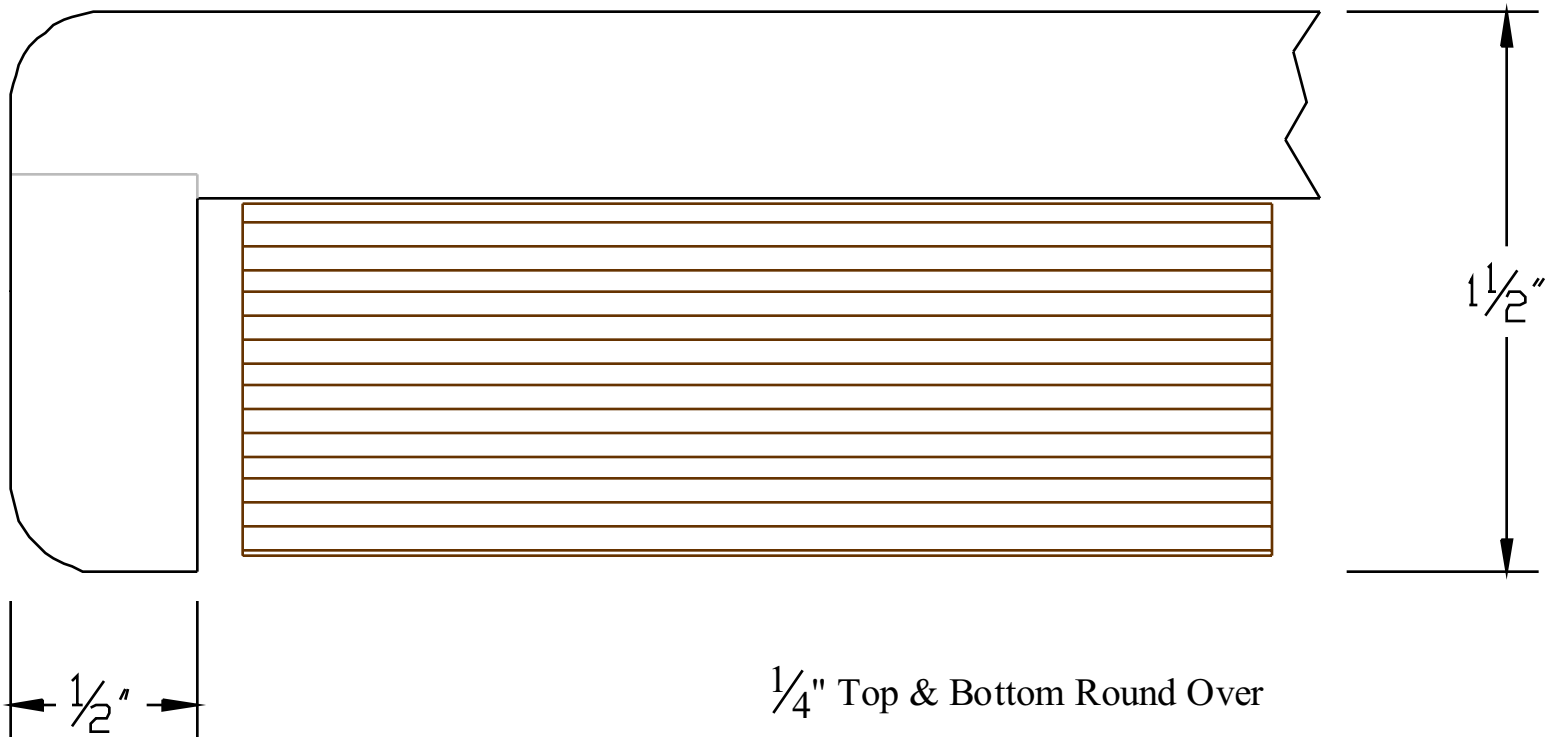
None

DATE:

03/09/04

DRAWING NO.

EPQ-003



1/4" Top & Bottom Round Over

Manufacturer Router Bit Part #

Velepec.....22-340

Amana.....57149

**Note:**

Dimensions listed may vary depending on desired edge thickness and selected profile.

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P. O. Box 5110  
Temple, TX 76503-0110

ACAD FILE: 1-1/4" Edge Profile.dwg

DEPT: Solid Surface

DR: RWW

CKD:

APPR:

SHEET TITLE:

Gibraltar Solid Surface  
1/4" Top & Bottom Round Over  
Cross Section

SCALE:

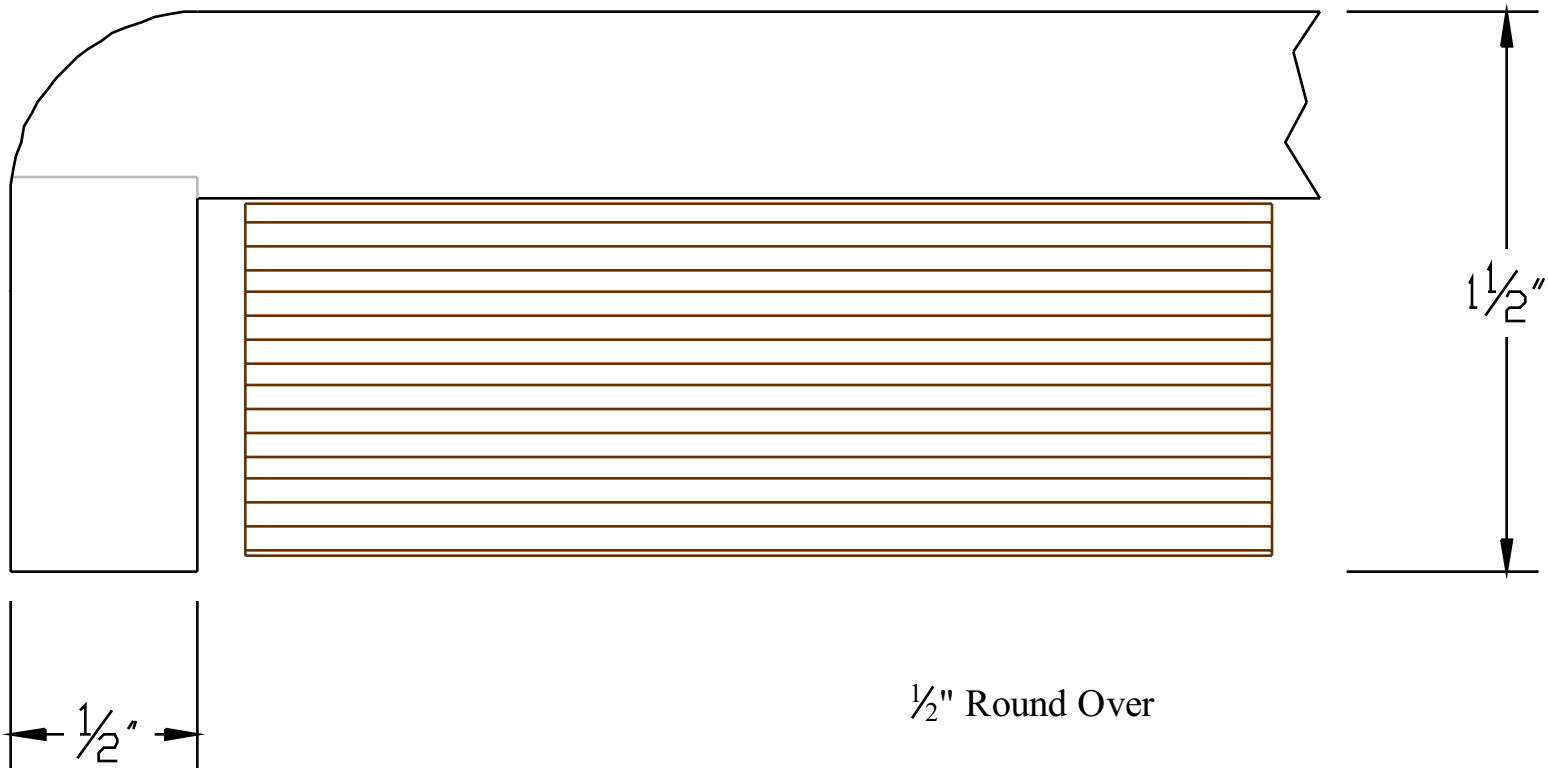
None

DATE:

03/09/04

DRAWING NO.

EPD-004



1/2" Round Over

Manufacturer Router Bit Part #

Velepec.....22-370

Amana.....57139

Note:  
 Dimensions listed may vary depending on desired edge thickness and selected profile.  
 Contact your local Wilsonart representative or fabricator for detailed information.

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 P. O. Box 8110  
 Temple, TX 76788-6110

ACAD FILE: 1-1/2" Edge Profile Gibraltar

DEPT: Solid Surface

DR: RWN

CKD:

APPR:

SHEET TITLE:

Gibraltar Solid Surface

1/2" Round Over

Cross Section

SCALE:

None

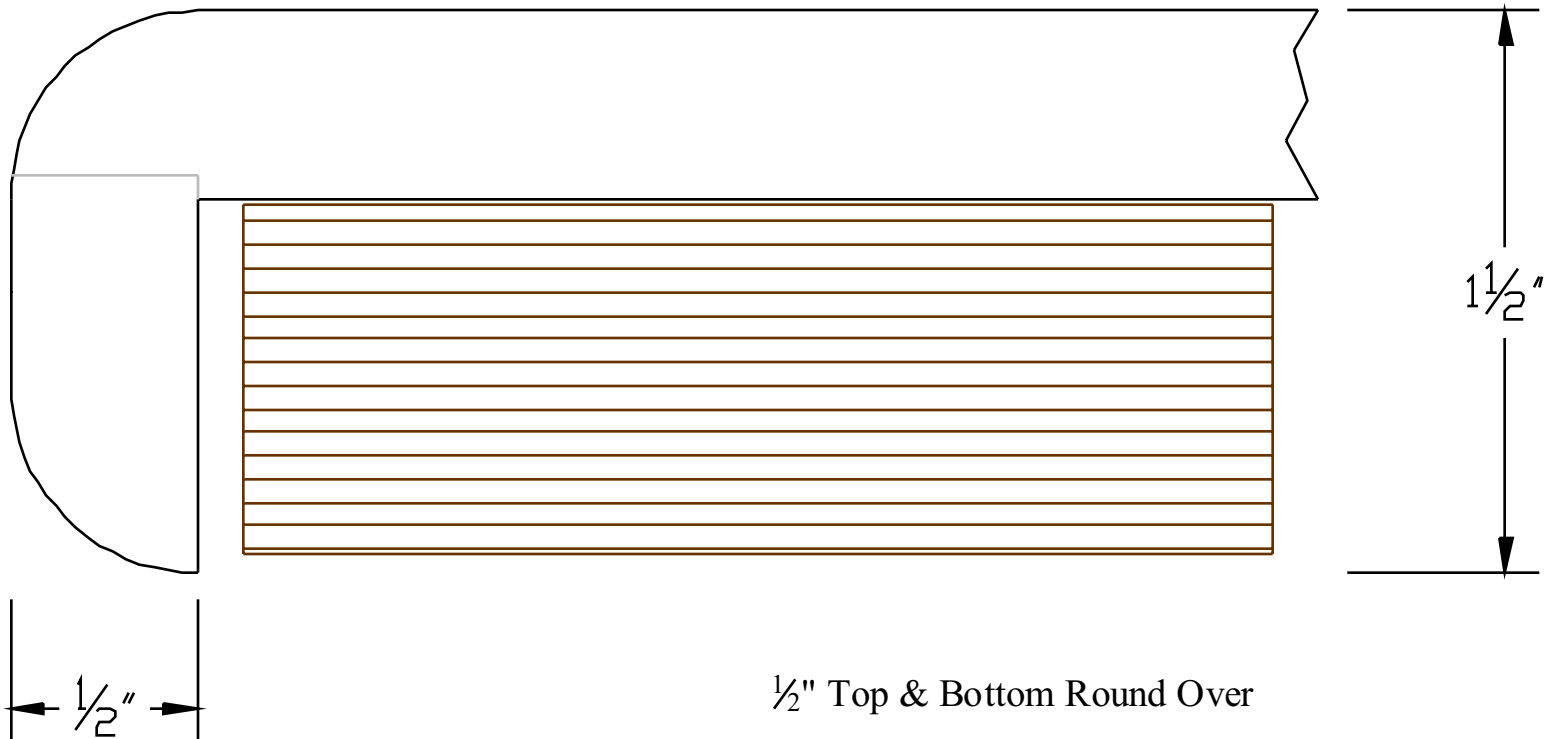
DATE:

03/09/04

DRAWING NO:

EPO-005





1/2" Top & Bottom Round Over

Manufacturer Router Bit Part #

Velepec.....22-370

Amana.....57139

Note:  
 Dimensions listed may vary depending on desired edge thickness and selected profile.  
 Contact your local Wilsonart representative or fabricator for detailed information.

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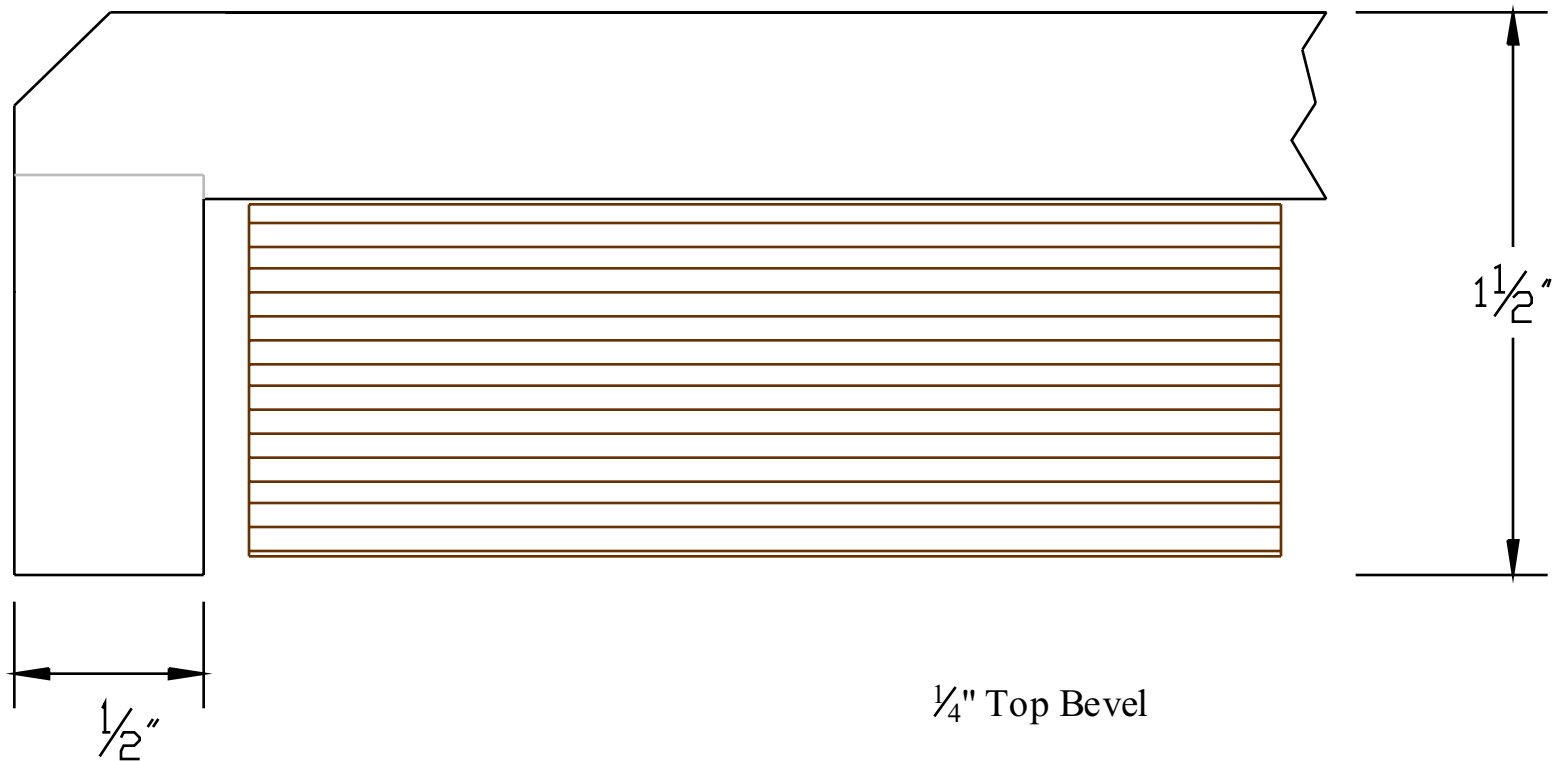
 **Wilsonart® Solid Surface**

Wilsonart International Inc.  
 2400 Wilson Place  
 P. O. Box 6110  
 Temple, TX 76702-6110

ACAD FILE: 1-1/2" Edge Profile Definitions
DEPT: Solid Surface
DR: RWN
CKD:
APPR:

SHEET TITLE:
Gibraltar Solid Surface
1/2" Top & Bottom Round Over
Cross Section

SCALE:
None
DATE:
03/09/04
DRAWING NO
EPO-006



Manufacturer Router Bit Part #

Velepec.....16-310

Amana.....49407

Note:  
 Dimensions listed may vary depending on desired edge thickness and selected profile.  
 Contact your local Wilsonart representative or fabricator for detailed information.

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Wilsonart International Inc.  
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 P. O. Box 5110  
 Temple, TX 76788-0110

ACAD FILE: 1-1/2" Edge Profile Option 011

DEPT: Solid Surface

DR: RWM

CKD:

APPR:

SHEET TITLE:

Gibraltar Solid Surface

Bevel Edge

Gross Section

SCALE:

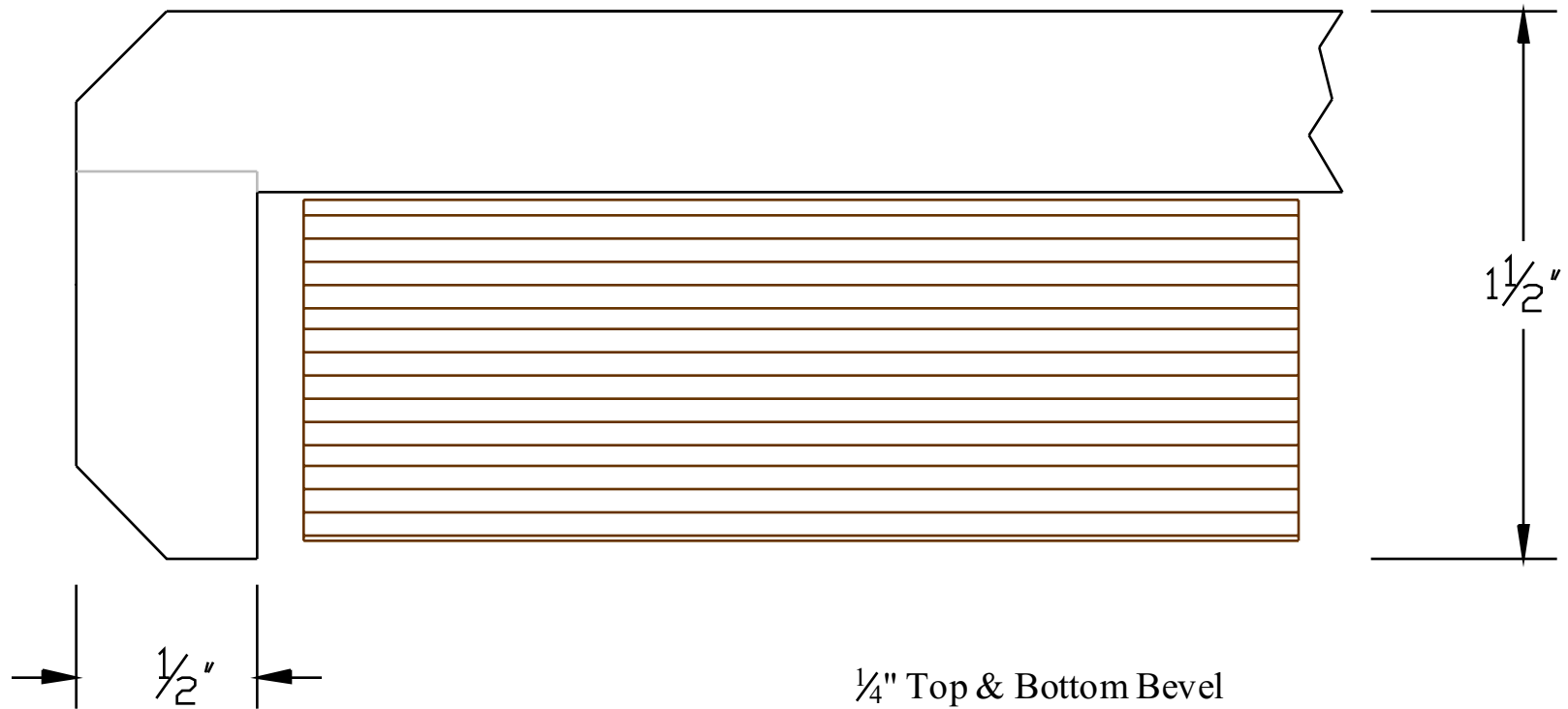
None

DATE:

03/09/04

DRAWING NO:

EPO-007



1/4" Top & Bottom Bevel

Manufacturer Router Bit Part #

Velepec.....16-310

Amana.....49407

Note:

Dimensions listed may vary depending on desired edge thickness and selected profile.

Contact your local Wilsonart representative or fabricator for detailed information.

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P. O. Box 8110  
Temple, TX 76503-0110

ACAD FILE: 1-1/2" Edge Profile Drawing.dwg

DEPT: Solid Surface

DR: RWN

CHK:

APPR:

SHEET TITLE:

Gibraltar Solid Surface  
Bevel Edge Top & Bottom  
Cross Section

SCALE:  
None

DATE:  
03/09/04

DRAWING NO.  
EPO-008



Cove

Manufacturer Router Bit Part #

Velepec.....24-125

Amana.....49102

Note:

Dimensions listed may vary depending on desired edge thickness and selected profile.

Contact your local Wilsonart representative or fabricator for detailed information.

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P. O. Box 6110  
Temple, TX 76703-6110

ACAS FILE: 1-1/2" Edge Profile Specifications

DEPT. Solid Surface

DR. RWM

CHKD

APPR

SHEET TITLE:

Gibraltar Solid Surface

Cove Edge

Cross Section

SCALE:

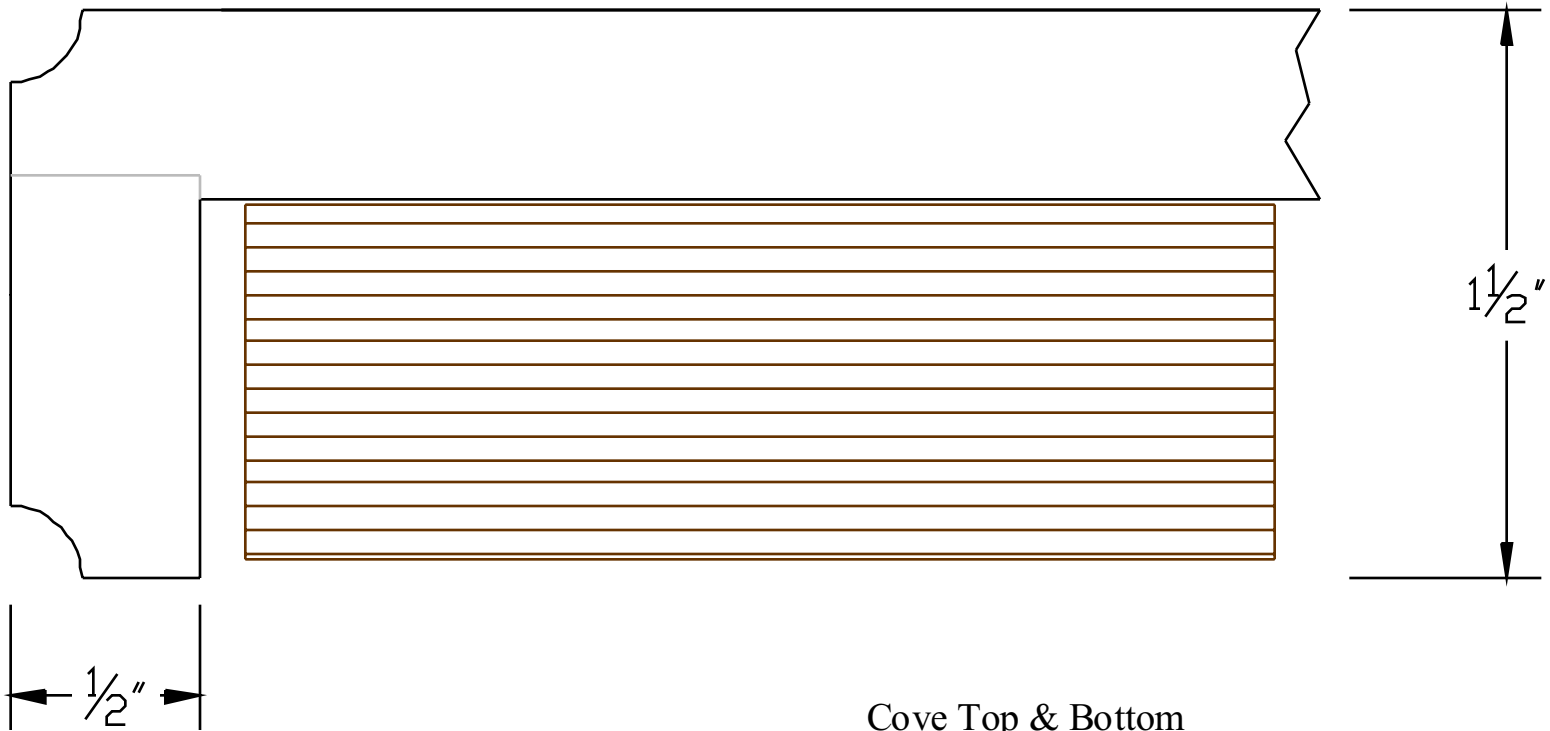
None

DATE

03/09/04

DRAWING NO.

EPO-009



Cove Top & Bottom

Manufacturer Router Bit Part #

Velepec.....24-125

Amana.....49102

Note:

Dimensions listed may vary depending on desired edge thickness and selected profile.

Contact your local Wilsonart representative or fabricator for detailed information.

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ACAD FILE: 1-1/2" Edge Profile Dimension.dwg

DEPT: Solid Surface

DR. RWN

CKD:

APPR

SHEET TITLE:

Gibraltar Solid Surface  
Cove Edge Top & Bottom  
Cross Section

SCALE

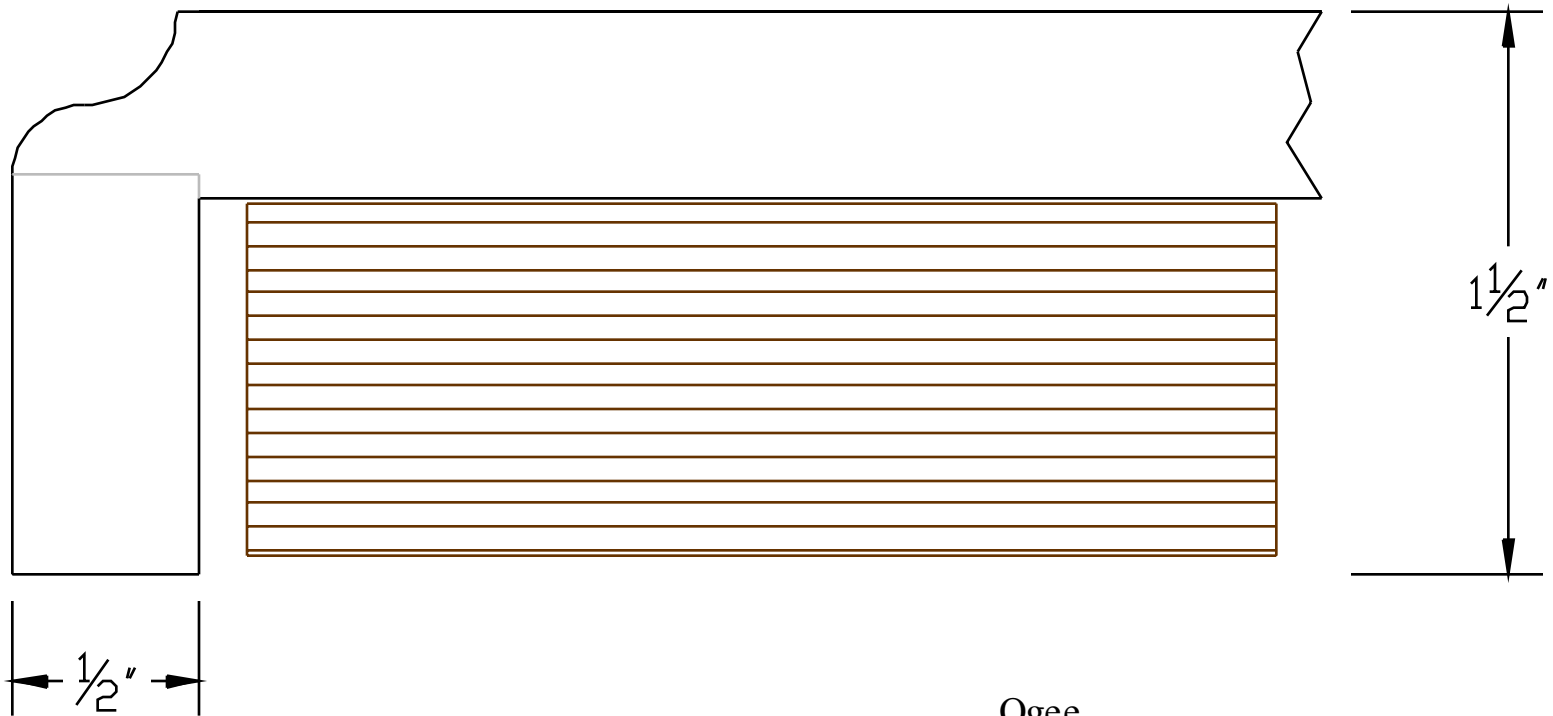
None

DATE:

03/09/04

DRAWING NO:

EPO-010



Ogee

Manufacturer Router Bit Part #

Velepec.....22-410

Amana.....54126

Note:  
 Dimensions listed may vary depending on desired edge thickness and selected profile.  
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 Temple, TX 76703-6110

ACAD FILE: 1-1/2" Edge Profile Drawing

DEPT: Solid Surface

DR: RWM

CHK:

APPR:

SHEET TITLE

Gibraltar Solid Surface

Ogee Edge

Cross Section

SCALE:

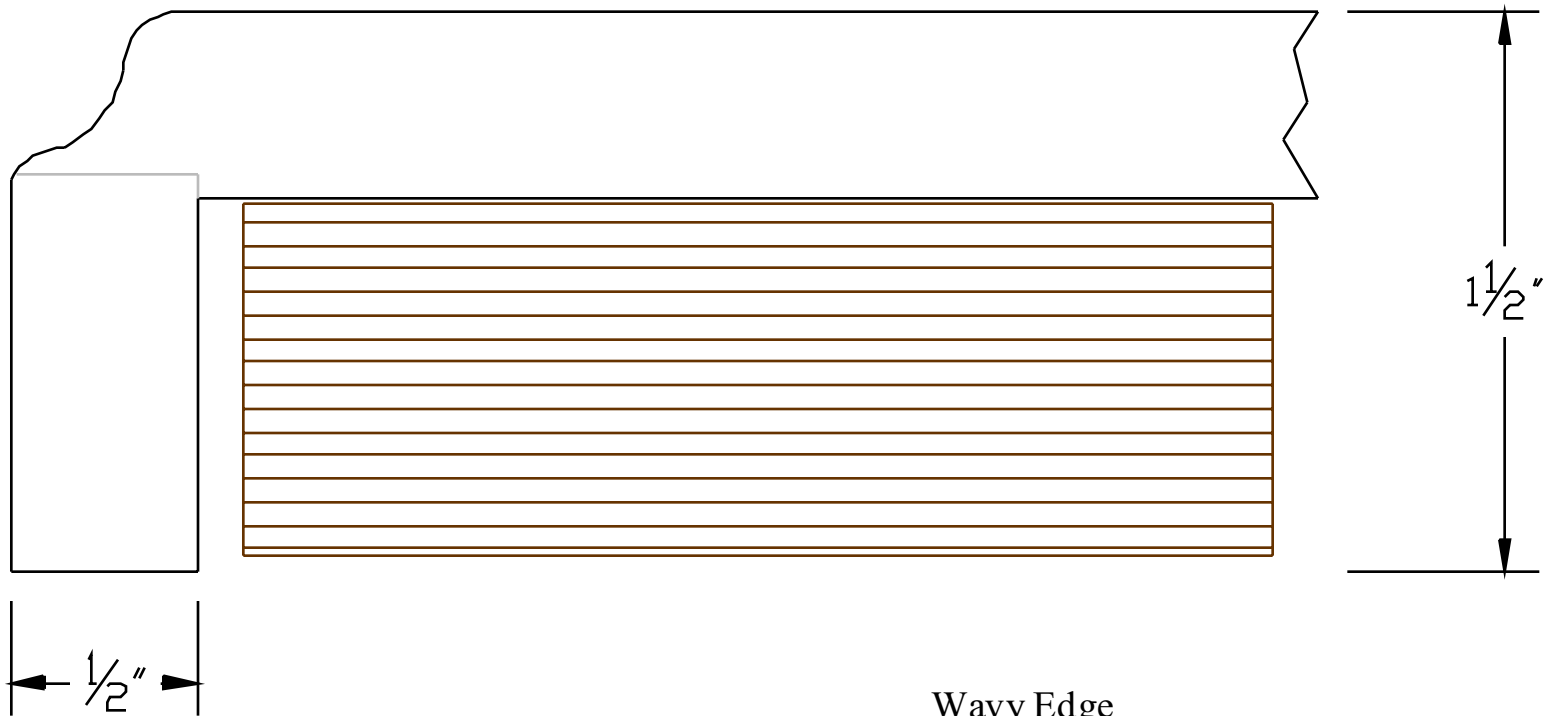
None

DATE:

03/09/04

DRAWING NO:

EPQ-011



Wavy Edge

Manufacturer Router Bit Part #

Velepec.....

Amana.....54182

Note:  
 Dimensions listed may vary depending on desired edge thickness and selected profile.  
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 Temple, TX 76703-8110

ACAD FILE: 1-1/2" Edge Profile.dwg

DEPT: Solid Surface

DR: RWM

CKD:

APPR:

SHEET TITLE:

Gibraltar Solid Surface

Wavy Edge

Cross Section

SCALE:

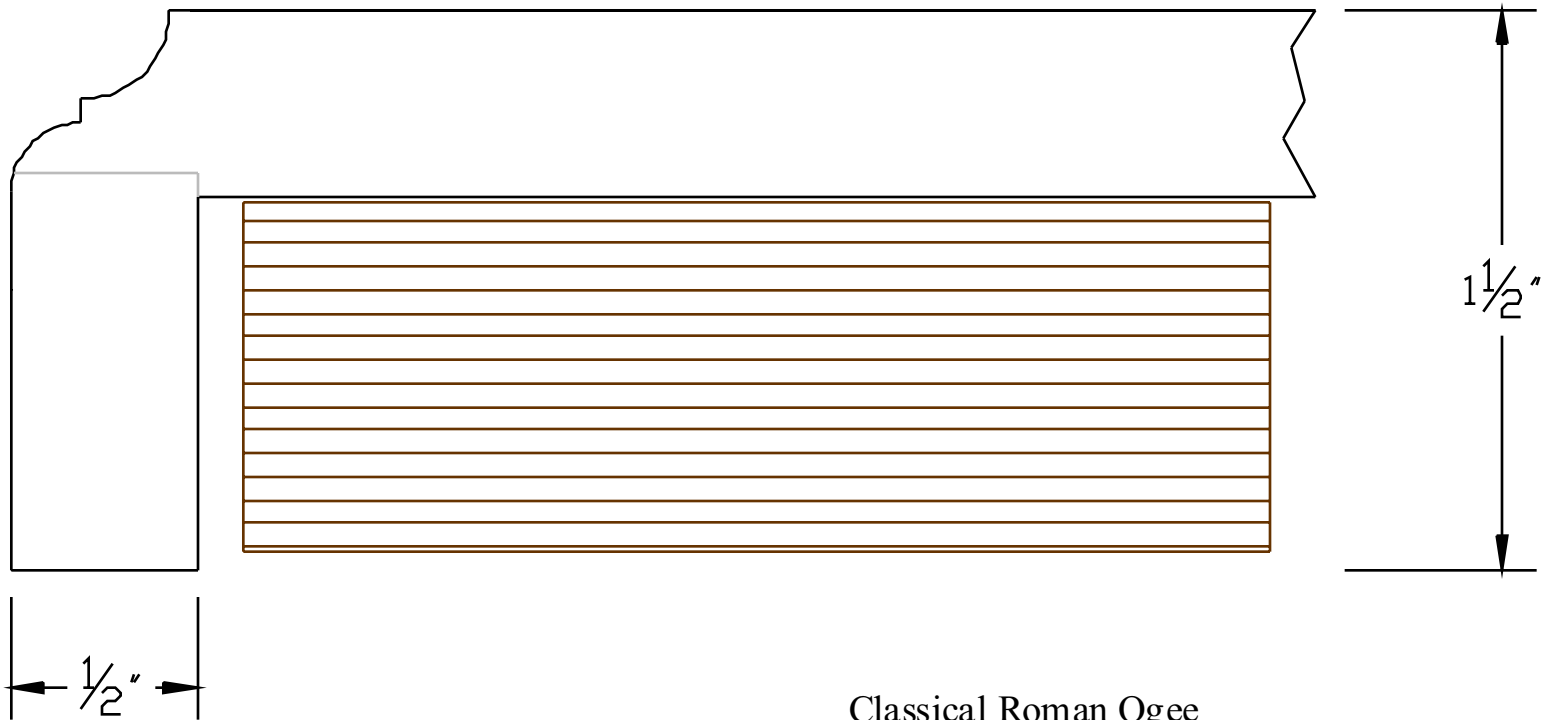
None

DATE:

03/09/04

DRAWING NO:

EPD-012



Classical Roman Ogee

Manufacturer Router Bit Part #

Velepec.....22-510

Amana.....54130

Note:

Dimensions listed may vary depending on desired edge thickness and selected profile.

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ACAD FILE 1-1/2" (Imp. Metric Option Off)

DEPT. Solid Surface

DR: RWM

CKD:

APPR:

SHEET TITLE:

Gibraltar Solid Surface

Classical Roman Ogee

Cross Section

SCALE:

None

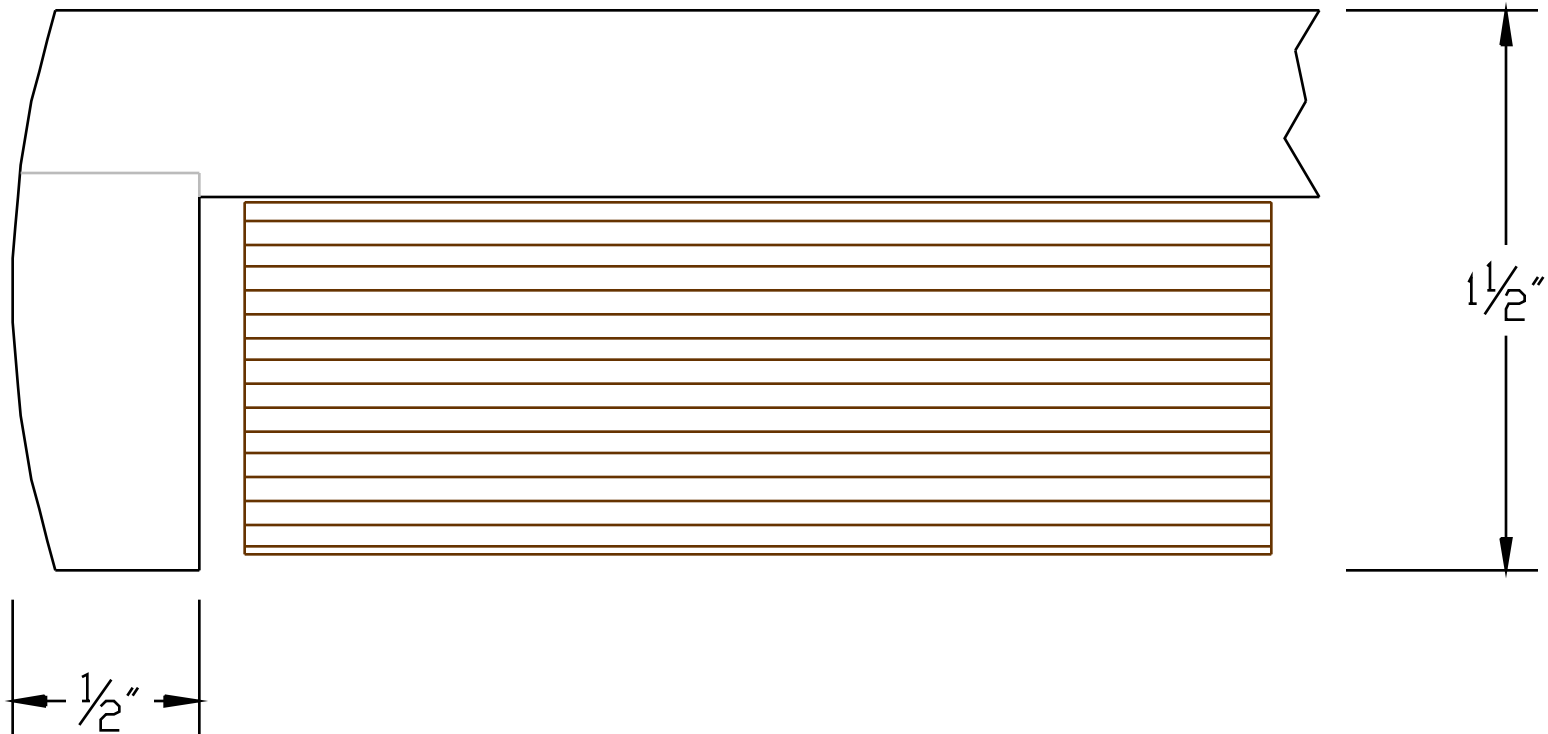
DATE:

03/08/04

DRAWING NO:

EPO-013





Thumbnail / QueenAnn

Manufacturer Router Bit Part #

Velepec.....Glendale #135

Note:

Dimensions listed may vary depending on desired edge thickness and selected profile.

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Temple, TX 76603-8110

ACAD FILE: 1-1/2" Edge Profile 04/09/04

DEPT: Solid Surface

DR: RWN

CKD:

APPR:

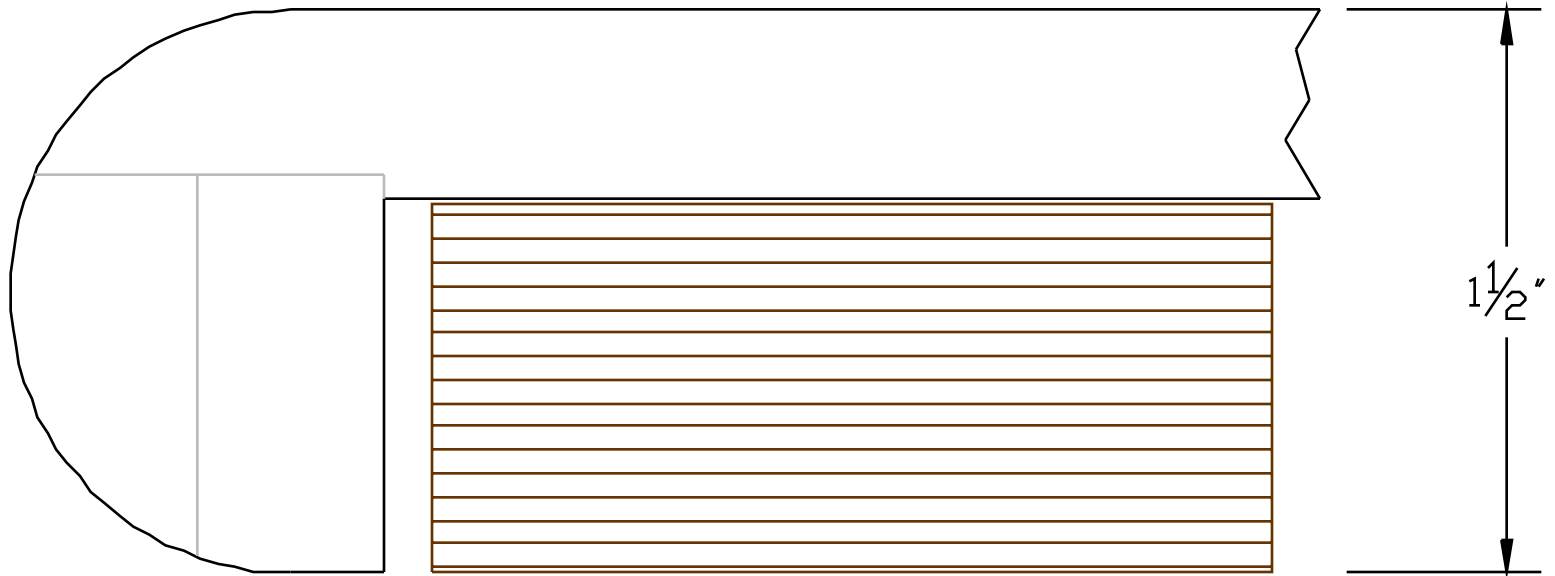
SHEET TITLE:

Gibraltar Solid Surface  
Thumbnail / QueenAnn  
Cross Section

SCALE  
None

DATE:  
03/09/04

DRAWING NO:  
EPO-014



Bullnose

Manufacturer Router Bit Part #

Velepec.....30-380 (top)

Amana.....57140 (top)

Velepec.....30-361 (bottom)

Amana.....57141 (bottom)

Note:  
 Dimensions listed may vary depending on desired edge thickness and selected profile.  
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ACAD FILE: 1-1/2" Edge Profile Drawing

DEPT. Solid Surface

DR: RWM

CKD:

APPR.

SHEET TITLE:

Gibraltar Solid Surface

Bullnose Edge

Cross Section

SCALE

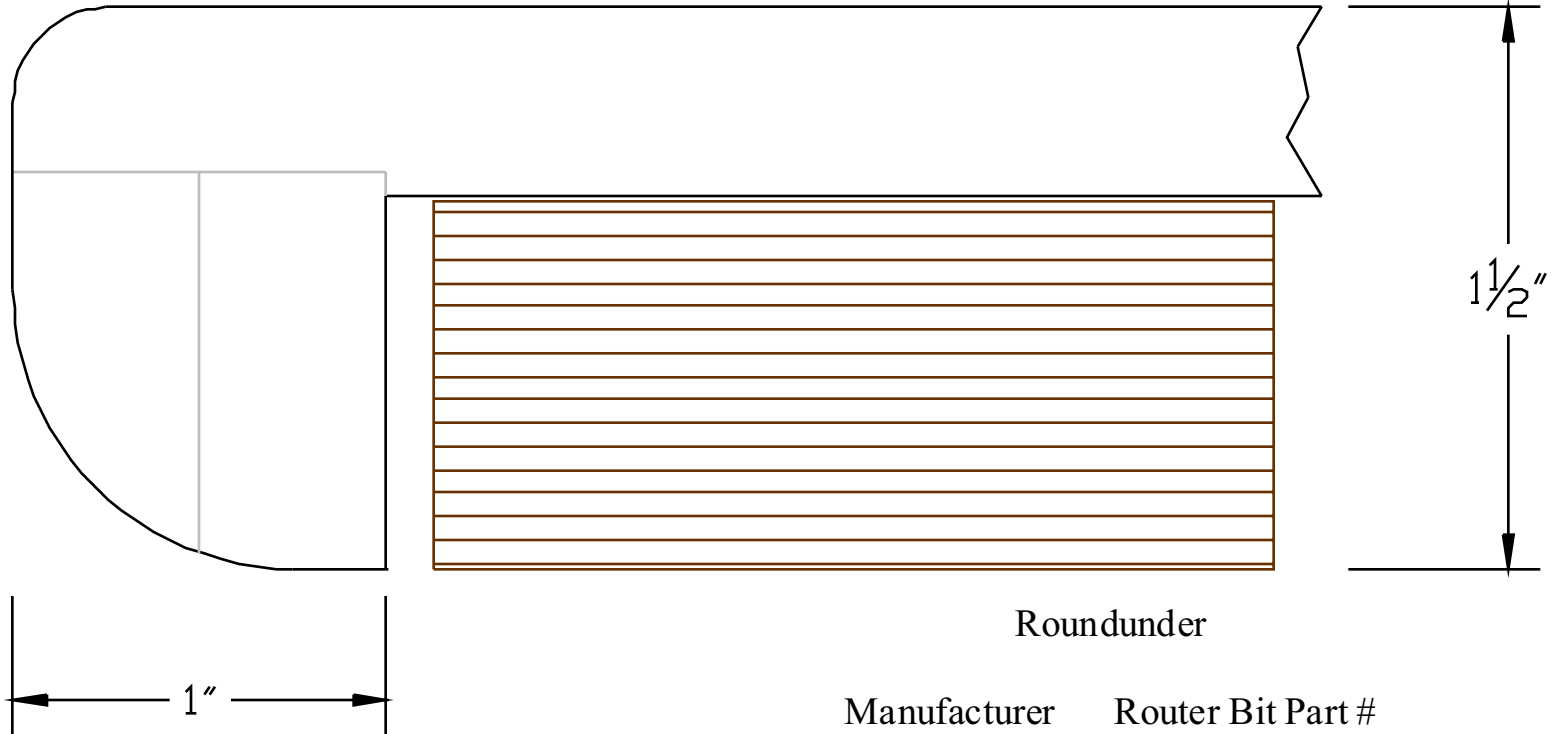
None

DATE:

03/09/04

DRAWING NO:

EPO-015



Roundunder

Manufacturer	Router Bit Part #
Velepec.....	22-340 (top)
Amana.....	57149 (top)
Velepec.....	30-374 (bottom)
Amana.....	57138 (bottom)

Note:  
 Dimensions listed may vary depending on desired edge thickness and selected profile.  
 Contact your local Wilsonart representative or fabricator for detailed information.

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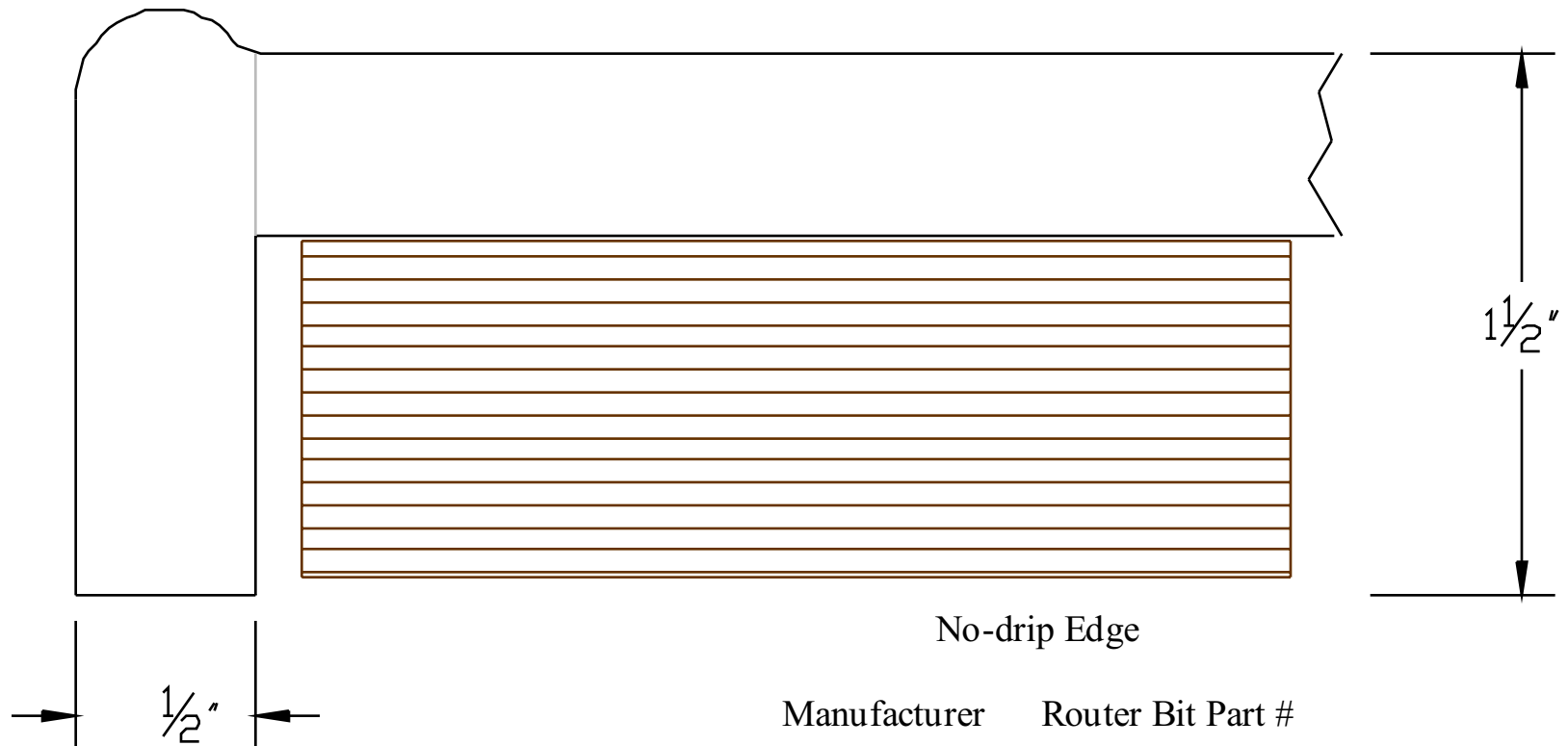


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 P. O. Box 6110  
 Temple, TX 76788-8110

ACAD FILE: 1-1/2" Edge Profile Definitions
DEPT: Solid Surface
DR: RWN
CKD:
APPR:

SHEET TITLE: Gibraltar Solid Surface Roundunder Edge Cross Section
---

SCALE: None
DATE: 03/09/04
DRAWING NO: EPO-016



Manufacturer Router Bit Part #

Velepec.....12-340

Amana.....57118

Alternative Bits

Velepec....30-115 & 30-352

Amana.....57152 & 57148

Note:  
 Dimensions listed may vary depending on desired edge thickness and selected profile.  
 Contact your local Wilsonart representative or fabricator for detailed information.

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ASAD FILE 1-1/2" Edge Profile Dimensions

DEPT. Solid Surface

DR. RWN

CKD:

APPR:

SHEET TITLE:

Gibraltar Solid Surface

No-Drip Edge

Cross Section

SCALE:

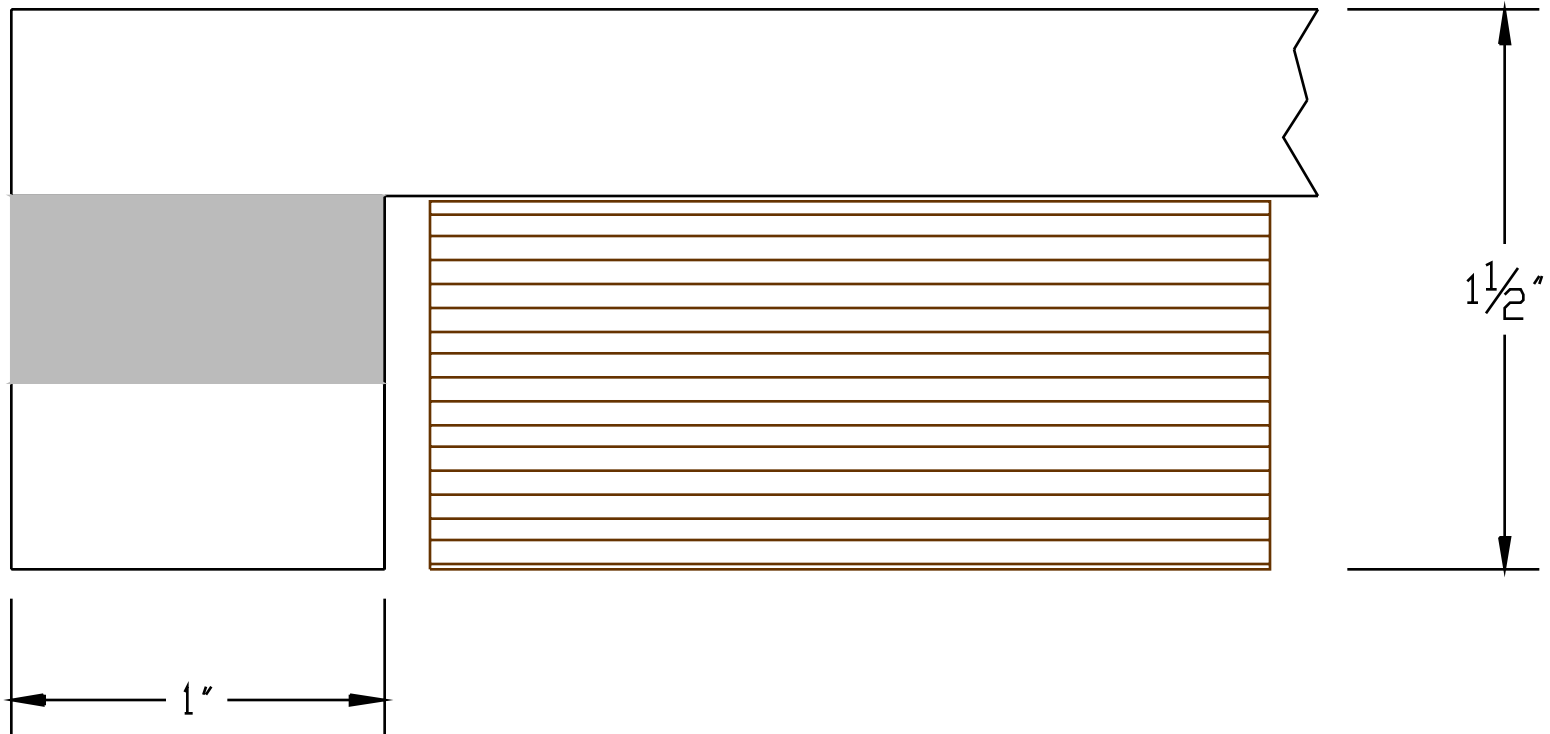
None

DATE:

03/09/04


DRAWING NO.

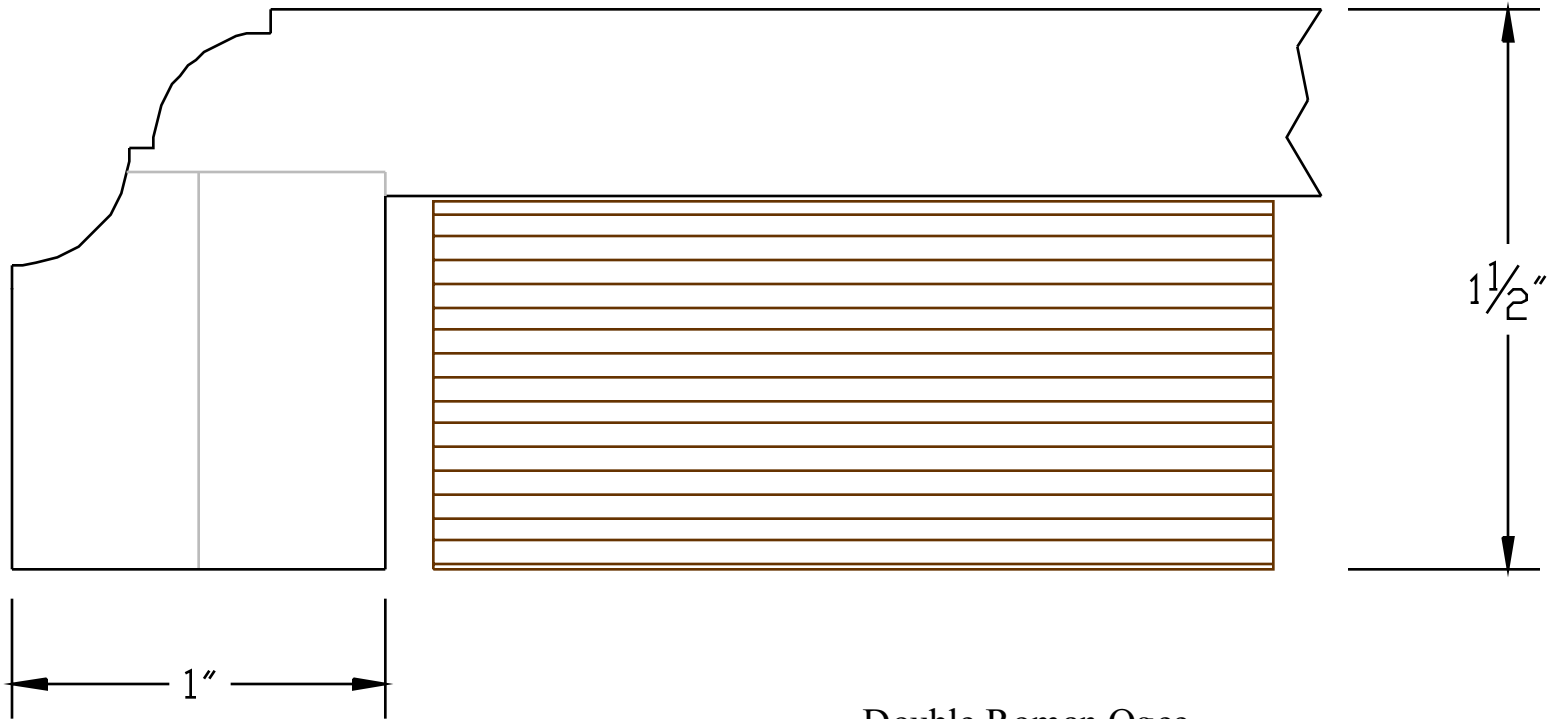
EPO-017



Note:  
 \* Dimensions listed may vary depending on desired edge thickness and selected profile.  
 \* View available profiles in the Standard, 1st Tier and 2nd Tier profile selections

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 <b>Wilsonart® Solid Surface</b> Wilsonart International Inc. 2400 Wilson Place P. O. Box 6110 Temple, TX 76602-BJ10	ACAD FILE: 1-1/2" Edge Profile Options.dwg	SHEET TITLE Gibraltar Solid Surface Inlay Edge Cross Section	SCALE: None
	DEPT: Solid Surface		DATE: 03/09/04
	DR: RWM		DRAWING NO: EPO-01B
	CKD: APPR.		



Double Roman Ogee

Manufacturer Router Bit Part #

Velepec.....24-125

Amana.....49102

Note:  
 Dimensions listed may vary depending on desired edge thickness and selected profile.  
 Contact your local Wilsonart representative or fabricator for detailed information.

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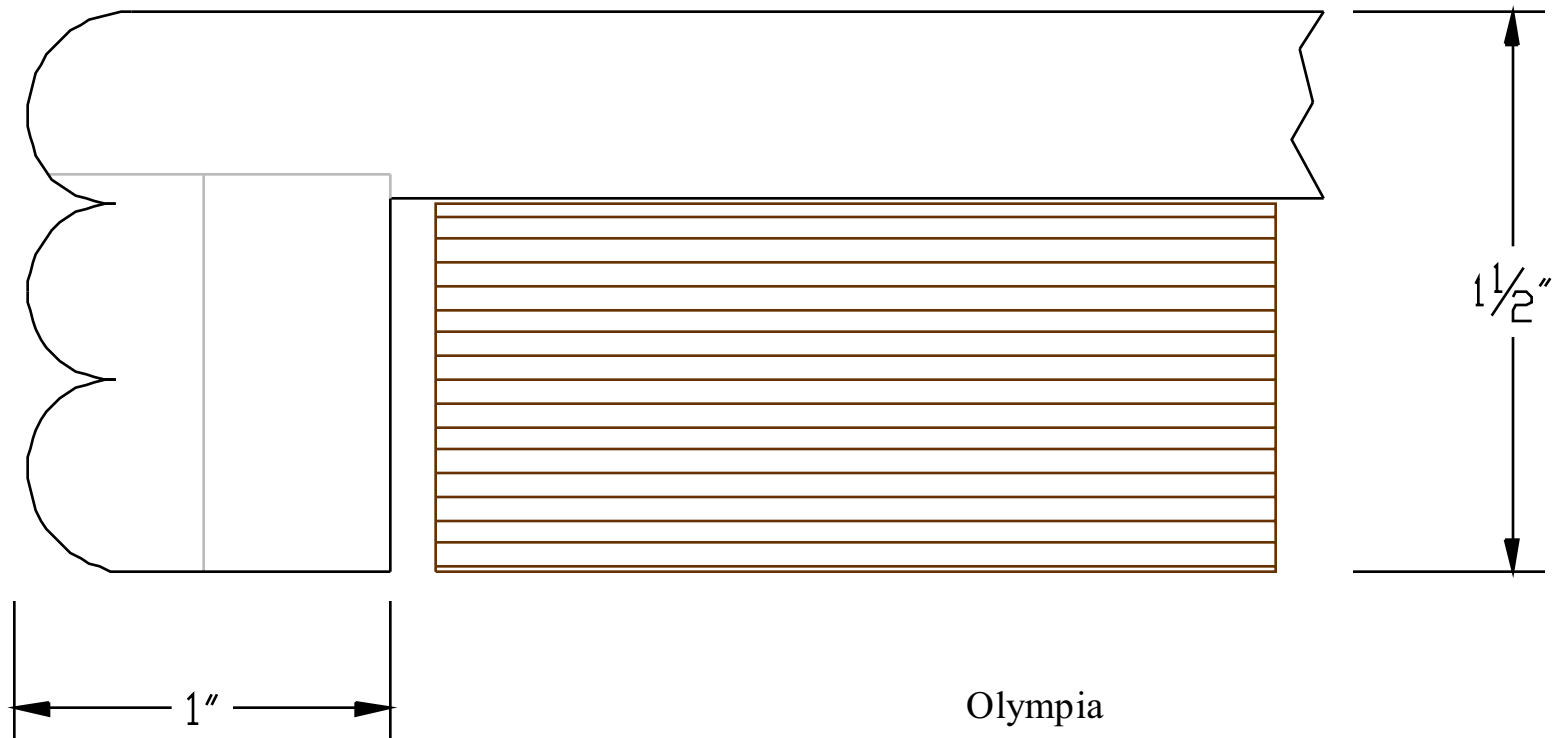
**Wilsonart® Solid Surface**

Wilsonart International Inc.  
 2400 Wilson Place  
 P. O. Box 6110  
 Temple, TX 76788-8110

ACAP FILE: 1-1/2" Edge Profile Application
DEPT: Solid Surface
DR. RWM
CHK:
APPR:

SHEET TITLE:
Gibraltar Solid Surface
Double Roman Ogee
Cross Section

SCALE:
None
DATE:
03/09/04
DRAWING NO:
EPG-019



Olympia

Manufacturer Router Bit Part #

Velepec.....Olympia #110

Amana.....57202

Note:

Dimensions listed may vary depending on desired edge thickness and selected profile.

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Temple, TX 76788-6110

ACAD FILE: 1-1/2" Edge Profile Options.dwg

DEPT: Solid Surface

DR: RWM

CHK

APPR:

SHEET TITLE:

Gibraltar Solid Surface

Olympia Edge

Cross Section

SCALE:

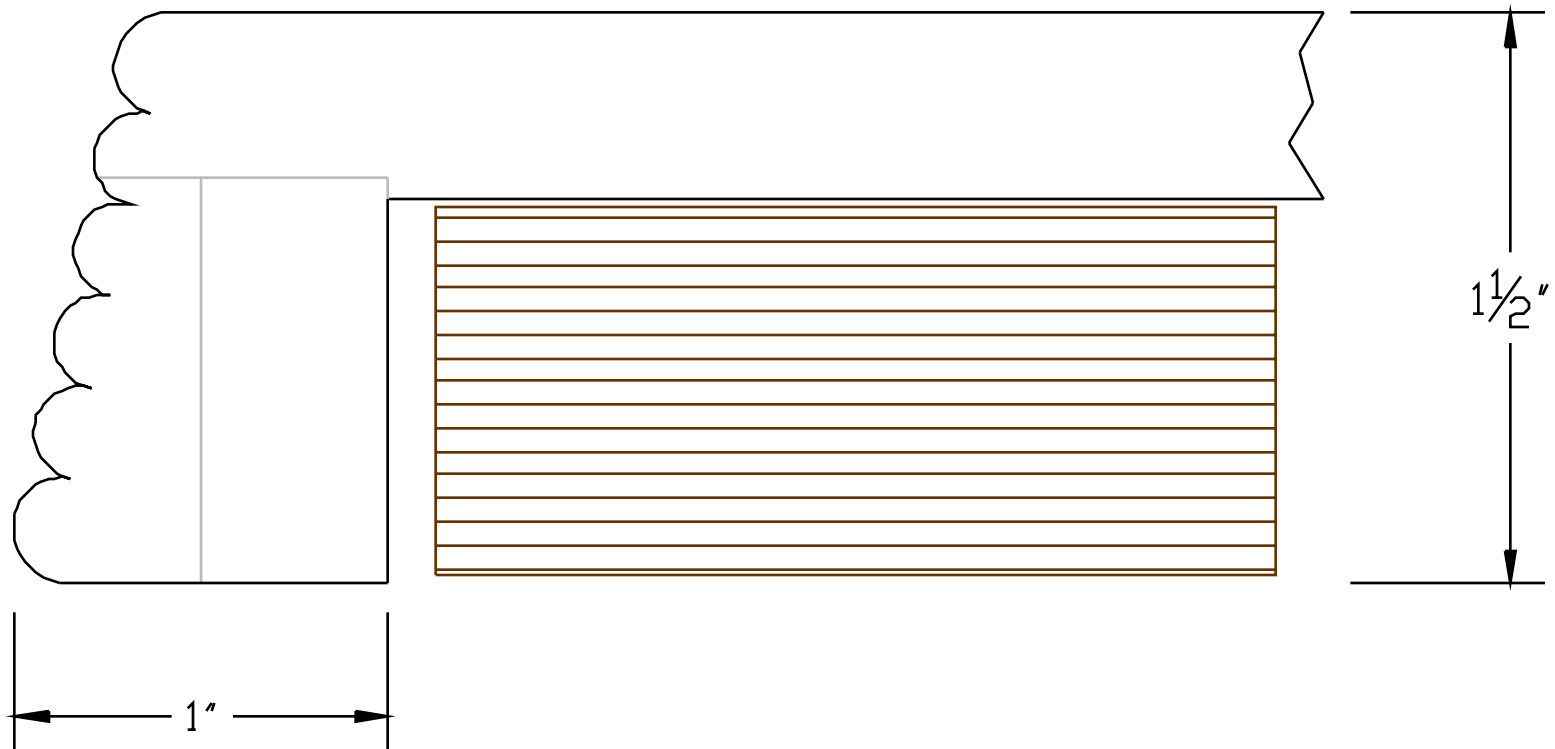
None

DATE:

03/09/04

DRAWING NO:

EPQ-020



Tappered Reed

Manufacturer Router Bit Part #

Amana.....57240

Note:

Dimensions listed may vary depending on desired edge thickness and selected profile.

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P. O. Box 8110  
Temple, TX 76703-8110

ACAD FILE 1-1/2" Edge Profile Optimization

DEPT: Solid Surface

DR: RWM

CHK:

APPR.

SHEET TITLE:

Gibraltar Solid Surface

Tappered Reed

Cross Section

SCALE:

None

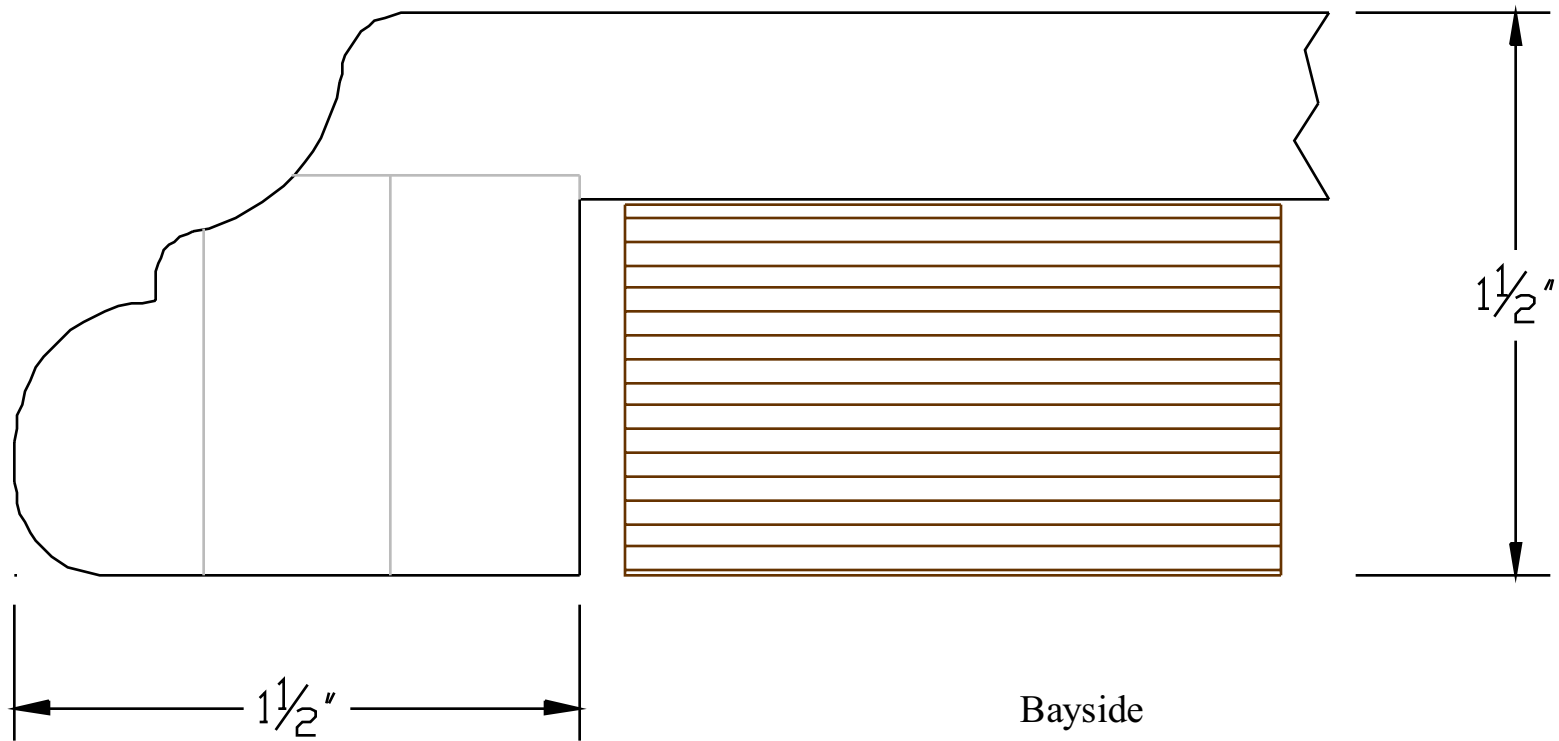
DATE:

03/09/04

DRAWING NO:

EPO-021





Manufacturer Router Bit Part #  
 Velepec.....Bayside #104  
 Amana.....57210

Note:  
 Dimensions listed may vary depending on desired edge thickness and selected profile.  
 Contact your local Wilsonart representative or fabricator for detailed information.

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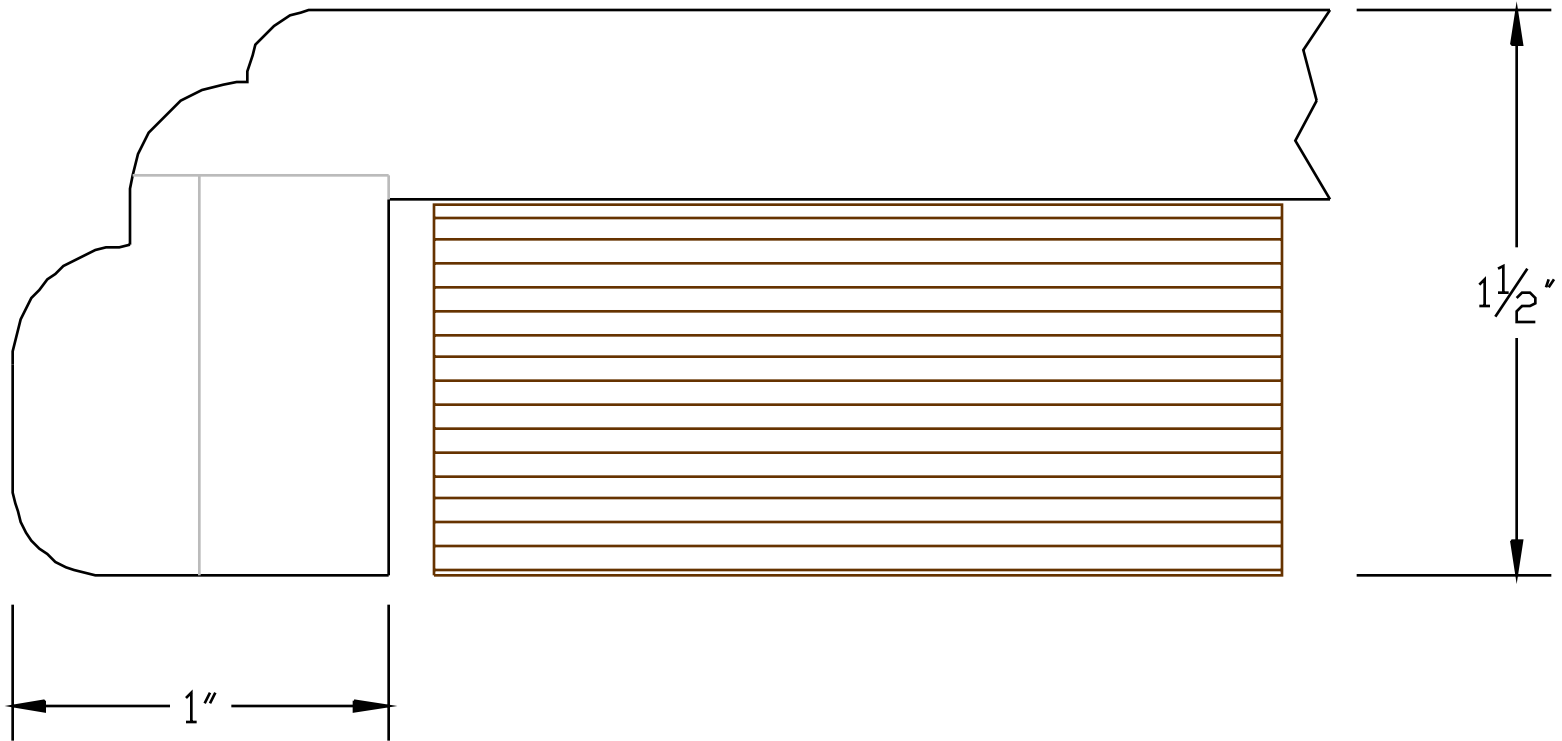
 **Wilsonart® Solid Surface**

Wilsonart International Inc.  
 2400 Wilson Place  
 P. O. Box 5110  
 Temple, TX 76788-8110

ACAD FILE: 1-1/2" Edge Profile Options.dwg
DEPT. Solid Surface
DR. RWM
DXB
APPR.

SHEET TITLE:
Gibraltar Solid Surface
Bayside Edge
Cross Section

SCALE:
None
DATE:
03/09/04
DRAWING NO:
EPO-022



Manufacturer Router Bit Part #

Velepec.....Hunter #111

Amana.....57204

**Note:**

Dimensions listed may vary depending on desired edge thickness and selected profile.

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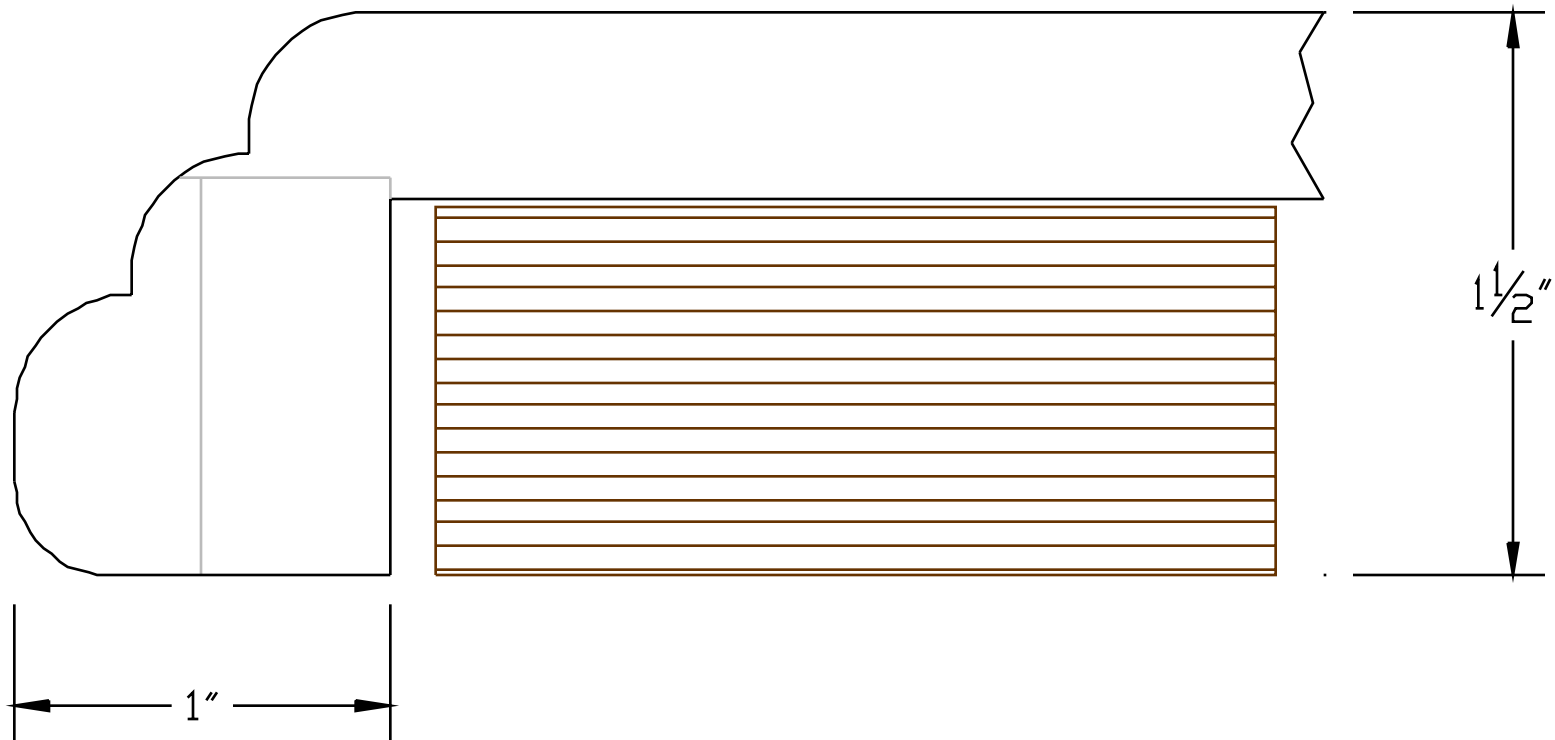
 **Wilsonart® Solid Surface**

Wilsonart International Inc  
2400 Wilson Place  
P. O. Box 6110  
Terrell, TX 75703-8110

ADDITIONAL FILE: 1-1/2" Edge Profile Dimensions
DEPT. Solid Surface
DR. RWM
CHKD-
APPR.

SHEET TITLE
Gibraltar Solid Surface
Hunter Edge
Cross Section

SCALE
None
DATE:
03/09/04
DRAWING NO:
EPJ-023



Manufacturer Router Bit Part #

Velepec.....Hillcrest #109

Amana.....57200

Note:

Dimensions listed may vary depending on desired edge thickness and selected profile.

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Wilsonart International Inc.  
2400 Wilson Place  
P. O. Box 6110  
Temple, TX 76503-6110

ACAD FILE: 1-1/2" Edge Profile 024.dwg

DEPT: Solid Surface

DR: RWM

CKD:

APPR:

SHEET TITLE:

Gibraltar Solid Surface

Hillcrest Edger

Cross Section

SCALE:

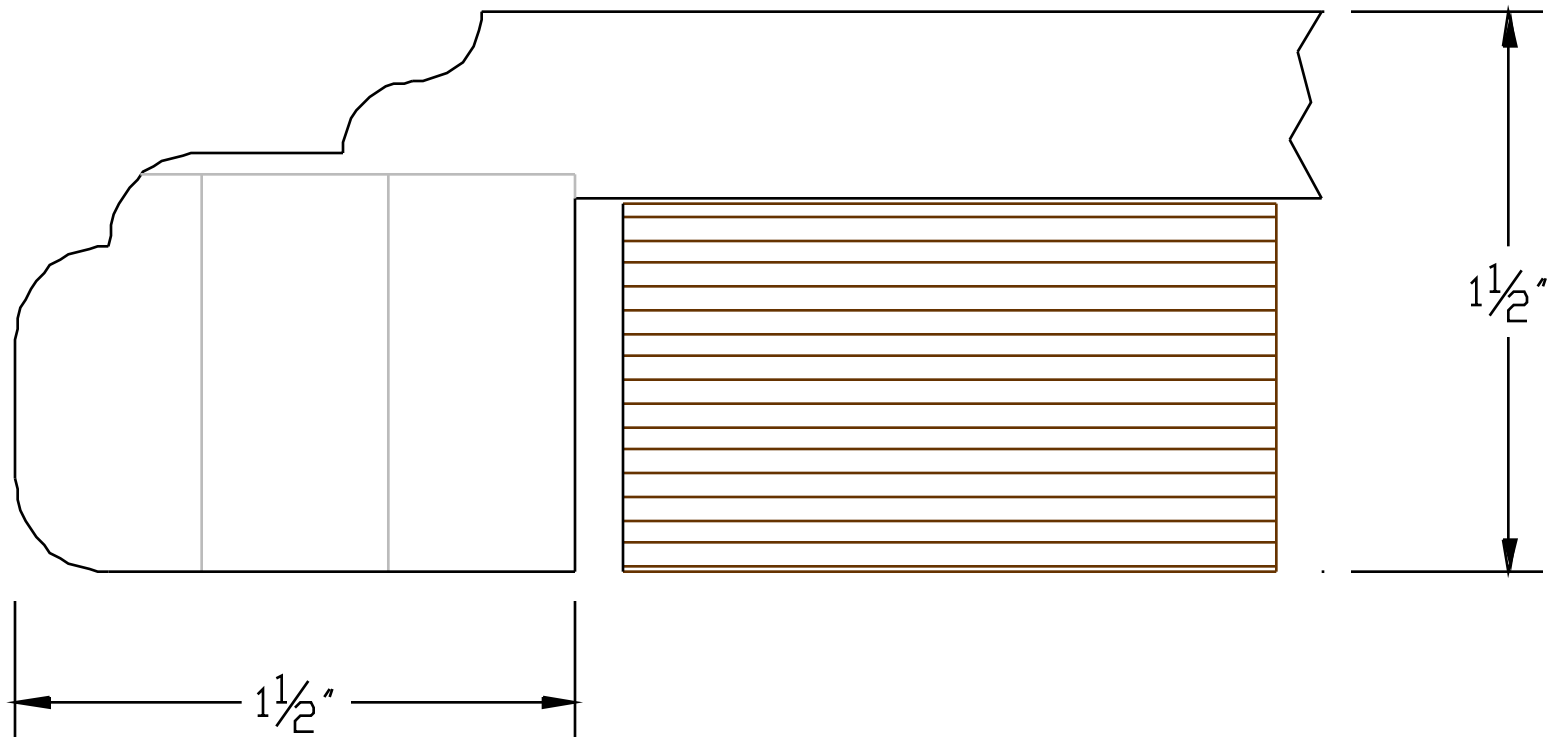
None

DATE:

D3/D9/D4

DRAWING NO.

EPO-024



Manufacturer Router Bit Part #

Velepec.....Hudson #112

Amana.....57206

Note:  
 Dimensions listed may vary depending on desired edge thickness and selected profile.  
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ACAD FILE: 1-1/2" Edge Profile.dwg
DEPT: Solid Surface
DR: RWM
CKD:
APPR:

SHEET TITLE:
Gibraltar Solid Surface
Hudson Edge
Cross Section

SCALE:
None
DATE:
03/03/04
DRAWING NO:
EPO-025