

CONTACT ADHESIVES

Table with columns: Color, Coverage Rate, % Solids by weight, Open Time, Dry Time, Viscosity, Density, VOC, VOC/iter of material, VHAP, UL Greenguard Gold Certified, California Compliant, OTC State Compliant, Non-flammable, Qualifies for LEED credits, Availability, Application, Job Types.

Dry Time - The time that it takes a contact adhesive to dry before both laminate and substrate are ready to bond.

Open Time - The window of time that begins when an adhesive is dry enough to bond and ends when the adhesive is too dry to bond.

**TBAC is recognized in 40 C.F.R. 51. 100(s) and by the EPA as a VOC exempt compound. Alaska, California, Kansas, Wyoming and Washington D.C. have not formally recognized this exemption.

Contact your Wilsonart Adhesives Representative for more information.

PVA ADHESIVES

Table with columns: Color, Coverage Rate, % Solids by weight, Open Time, Closed Time, Press Time, Viscosity, Density, VOC, VHAP, UL Greenguard Gold Certified, California Compliant, OTC State Compliant, Non-flammable, Type II Water Resistance, Fluorescent Dye Added, Availability, Application, Job Types.

*Spray-255 ft2/gal (bonded)

Hot Press Time

Cold Press Time

All Wilsonart PVAs are Non-Flammable

Open Time - The window of time that begins when an adhesive is applied to the substrate and ends when the laminate is applied to make an assembly.

Once the assembly has been made, the user has a window of opportunity (Closed Time) for the project to be placed in the press and pressure applied by the press.