

TECHNICAL BULLETIN

Product/Design: Wilsonart® Sinks

Subject: Sink Profile Bits

Date: 05/09/2019

Wilsonart® Solid Surface Sink Profile Bit Recommendation

In an ongoing effort to provide the most updated and quality sink materials, processes and tooling, Wilsonart has conducted evaluations of installed sink/vanity components of the sink styles listed below. Wilsonart's goal is to recommend the most appropriate profile bits available in the solid surface industry today, while evaluating to minimize fabrication and finishing labor. Evaluation of several tooling manufacturers was conducted and the manufacturers listed below are currently recommended for use with Wilsonart® Solid Surface Sinks.

Wilsonart® Solid Surface Sinks				
Sink Style	Draft Degrees	Whiteside	Velepec™	Amana Tool®
		1/2" Radius	1/2" Radius	1/2" Radius
Standard				
AD1630	5°	#2929	#30-157	#57128
AV1512	13°	#2929	#30-140	#57160
AV1513	4°	#2929	#30-155	#57128
AK2615	5°	#2929	#30-140	#57128
AV1813	10°	#2929	#30-140	#57160
AK2113	5°	#2929	#30-155	#57128
AD3016	5°	#2929	#30-157	#57128
AK1413	5°	#2929	#30-155	#57160
AK2718	5°	n/a	n/a	n/a
AV1613	7°	#2929	#30-157	#57128
AV1612	10°	#2929	#30-140	#57128
AV1812	4°	#2929	#30-155	#57160
AK2015	5°	#2929	#30-155	#57128
AV1410	n/a	#2929	#30-155	#57160
Special Order				
AV11C	10°	n/a	n/a	n/a
AK2716	5°/15°	n/a	n/a	n/a
AD2916	5°	n/a	n/a	n/a
AV1313	4°	n/a	n/a	n/a
AV2213	7°	#2929	#30-157	#57128

For any further fabrication information, please visit our website: www.wilsonart.com for review of the Solid Surface Fabrication manual. For other questions or comments, please contact:

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